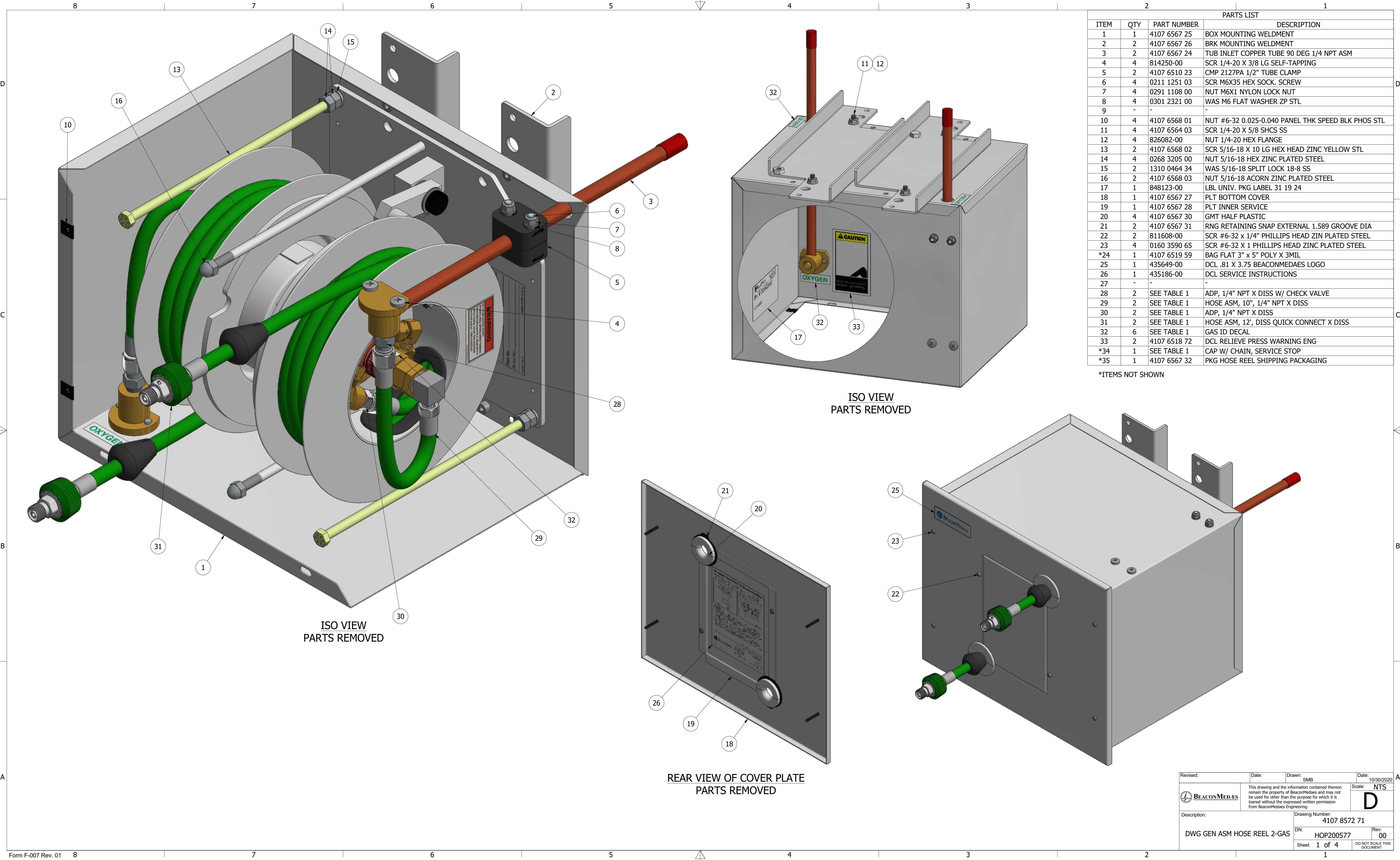




		PARTS LIST	
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4107 6567 25	BOX MOUNTING WELDMENT
2	2	4107 6567 26	BRK MOUNTING WELDMENT
3	2	4107 6567 24	TUB INLET COPPER TUBE 90 DEG 1/4 NPT ASM
4	4	814250-00	SCR 1/4-20 X 3/8 LG SELF-TAPPING
5	2	4107 6510 23	CMP 2127PA 1/2" TUBE CLAMP
6	4	0211 1251 03	SCR M6X35 HEX SOCK. SCREW
7	4	0291 1108 00	NUT M6X1 NYLON LOCK NUT
8	4	0301 2321 00	WAS M6 FLAT WASHER ZP STL
9	-	-	-
10	4	4107 6568 01	NUT #6-32 0.025-0.040 PANEL THK SPEED BLK PHOS STL
11	4	4107 6564 03	SCR 1/4-20 X 5/8 SHCS SS
12	4	826082-00	NUT 1/4-20 HEX FLANGE
13	2	4107 6568 02	SCR 5/16-18 X 10 LG HEX HEAD ZINC YELLOW STL
14	4	0268 3205 00	NUT 5/16-18 HEX ZINC PLATED STEEL
15	2	1310 0464 34	WAS 5/16-18 SPLIT LOCK 18-8 SS
16	2	4107 6568 03	NUT 5/16-18 ACORN ZINC PLATED STEEL
17	1	848123-00	LBL UNIV. PKG LABEL 31 19 24
18	1	4107 6567 27	PLT BOTTOM COVER
19	1	4107 6567 28	PLT INNER SERVICE
20	4	4107 6567 30	GMT HALF PLASTIC
21	2	4107 6567 31	RNG RETAINING SNAP EXTERNAL 1.589 GROOVE DIA
22	2	811608-00	SCR #6-32 x 1/4" PHILLIPS HEAD ZIN PLATED STEEL
23	4	0160 3590 65	SCR #6-32 X 1 PHILLIPS HEAD ZINC PLATED STEEL
*24	1	4107 6519 59	BAG FLAT 3" x 5" POLY X 3MIL
25	1	435649-00	DCL .81 X 3.75 BEACONMEDAES LOGO
26	1	435186-00	DCL SERVICE INSTRUCTIONS
27	-	-	-
28	2	SEE TABLE 1	ADP, 1/4" NPT X DISS W/ CHECK VALVE
29	2	SEE TABLE 1	HOSE ASM, 10", 1/4" NPT X DISS
30	2	SEE TABLE 1	ADP, 1/4" NPT X DISS
31	2	SEE TABLE 1	HOSE ASM, 12", DISS QUICK CONNECT X DISS
32	6	SEE TABLE 1	GAS ID DECAL
33	2	4107 6518 72	DCL RELIEVE PRESS WARNING ENG
*34	1	SEE TABLE 1	CAP W/ CHAIN, SERVICE STOP
*35	1	4107 6567 32	PKG HOSE REEL SHIPPING PACKAGING

*ITEMS NOT SHOWN

Revised:

Date:

Drawn: SMB

Date: 10/30/2020

BEACONMEDAES

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Scale: NTS

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Description:
DWG GEN ASM HOSE REEL 2-GAS

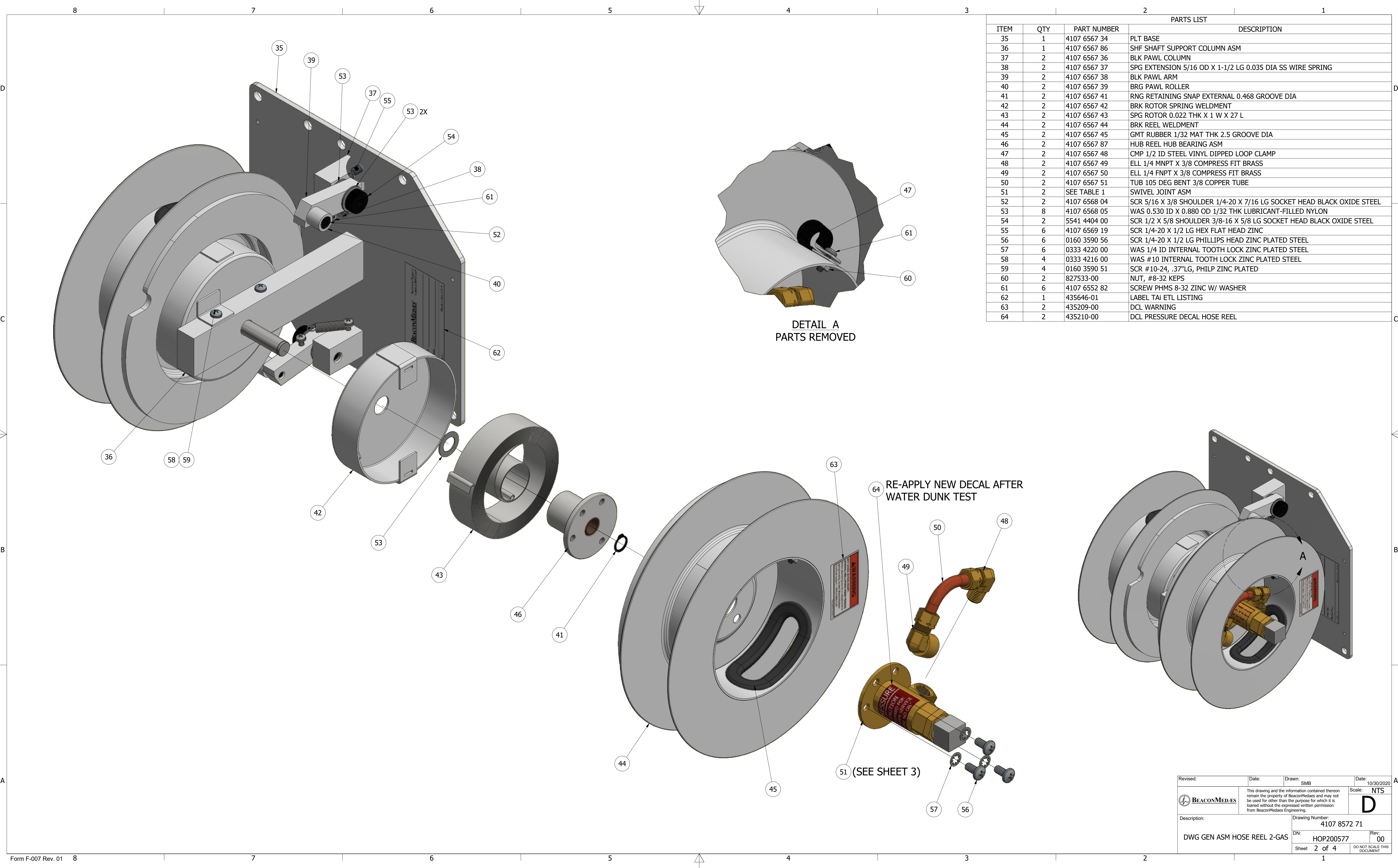
Drawing Number:
4107 8572 71

DN:
HOP200577

Rev:
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Sheet **1** of **4**

DO NOT SCALE THIS DOCUMENT



		PARTS LIST	
ITEM	QTY	PART NUMBER	DESCRIPTION
35	1	4107 6567 34	PLT BASE
36	1	4107 6567 86	SHF SHAFT SUPPORT COLUMN ASM
37	2	4107 6567 36	BLK PAWL COLUMN
38	2	4107 6567 37	SPG EXTENSION 5/16 OD X 1-1/2 LG 0.035 DIA SS WIRE SPRING
39	2	4107 6567 38	BLK PAWL ARM
40	2	4107 6567 39	BRG PAWL ROLLER
41	2	4107 6567 41	RNG RETAINING SNAP EXTERNAL 0.468 GROOVE DIA
42	2	4107 6567 42	BRK ROTOR SPRING WELDMENT
43	2	4107 6567 43	SPG ROTOR 0.022 THK X 1 W X 27 L
44	2	4107 6567 44	BRK REEL WELDMENT
45	2	4107 6567 45	GMT RUBBER 1/32 MAT THK 2.5 GROOVE DIA
46	2	4107 6567 87	HUB REEL HUB BEARING ASM
47	2	4107 6567 48	CMP 1/2 ID STEEL VINYL DIPPED LOOP CLAMP
48	2	4107 6567 49	ELL 1/4 MNPT X 3/8 COMPRESS FIT BRASS
49	2	4107 6567 50	ELL 1/4 FNPT X 3/8 COMPRESS FIT BRASS
50	2	4107 6567 51	TUB 105 DEG BENT 3/8 COPPER TUBE
51	2	SEE TABLE 1	SWIVEL JOINT ASM
52	2	4107 6568 04	SCR 5/16 X 3/8 SHOULDER 1/4-20 X 7/16 LG SOCKET HEAD BLACK OXIDE STEEL
53	8	4107 6568 05	WAS 0.530 ID X 0.880 OD 1/32 THK LUBRICANT-FILLED NYLON
54	2	5541 4404 00	SCR 1/2 X 5/8 SHOULDER 3/8-16 X 5/8 LG SOCKET HEAD BLACK OXIDE STEEL
55	6	4107 6569 19	SCR 1/4-20 X 1/2 LG HEX FLAT HEAD ZINC
56	6	0160 3590 56	SCR 1/4-20 X 1/2 LG PHILLIPS HEAD ZINC PLATED STEEL
57	6	0333 4220 00	WAS 1/4 ID INTERNAL TOOTH LOCK ZINC PLATED STEEL
58	4	0333 4216 00	WAS #10 INTERNAL TOOTH LOCK ZINC PLATED STEEL
59	4	0160 3590 51	SCR #10-24, .37"LG, PHILP ZINC PLATED
60	2	827533-00	NUT, #8-32 KEPS
61	6	4107 6552 82	SCREW PHMS 8-32 ZINC W/ WASHER
62	1	435646-01	LABEL TAI ETL LISTING
63	2	435209-00	DCL WARNING
64	2	435210-00	DCL PRESSURE DECAL HOSE REEL

Revised:

Date:

Drawn: SMB

Date: 10/30/2020

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Scale: NTS

Description: DWG GEN ASM HOSE REEL 2-GAS

Drawing Number: 4107 8572 71

DN: HOP200577

Rev: 00

Sheet 2 of 4

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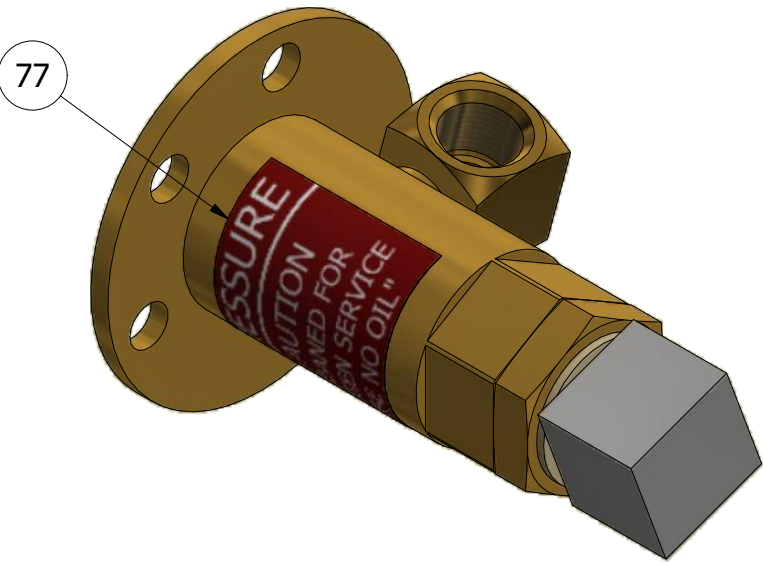
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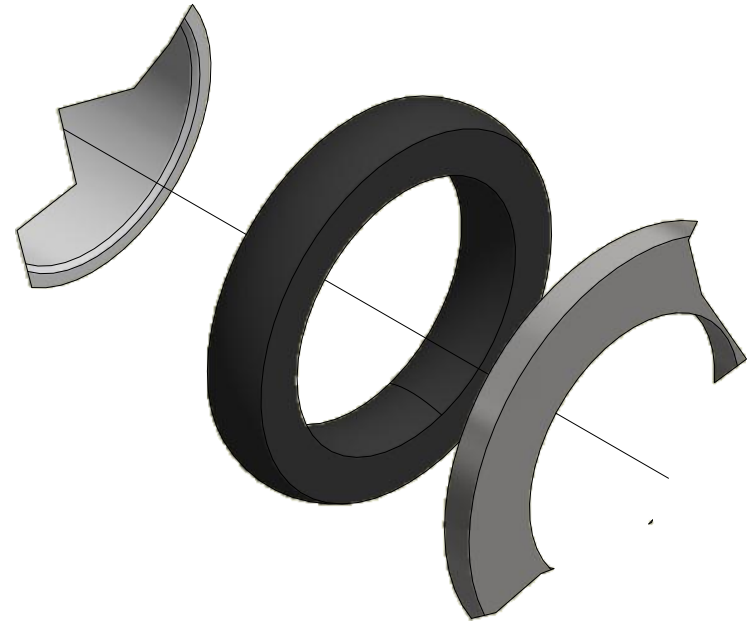
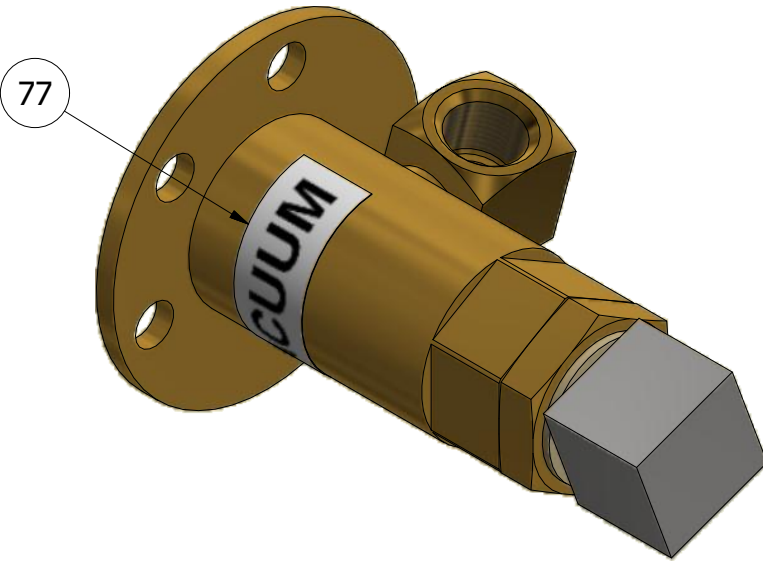
230676-00: SWIVEL JOINT ASM AIR

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
65	1	515727-00	STREET ELBOW 1/4" MNPT X 1/4" FNPT
66	1	230678-00	HOUSING, SWIVEL JOINT
67	2	613524-00	BRG SLEEVE BEARING
68	-	-	-
69	1	622600-00	SEAL,1/2 I.D.X3/4 O.D.X1/8W
70	2	415027-00	BRG THRUST BEARING .812 OD
71	1	835501-00	RNG INTERNAL RETAINING SNAP 13/16 ID
72	1	525079-00	NUT SWIVEL JOINT GLAND
73	1	613525-00	THRUST BEARING .875 DIA ROD
74	1	525077-00	SHF SWIVEL JOINT
75	1	613526-00	BRG THRUST BEARING .812 OD
76	1	835502-00	RNG EXTERNAL RETAINING SNAP 1/2 OD
77	1	435210-00	DCL PRESSURE DECAL HOSE REEL

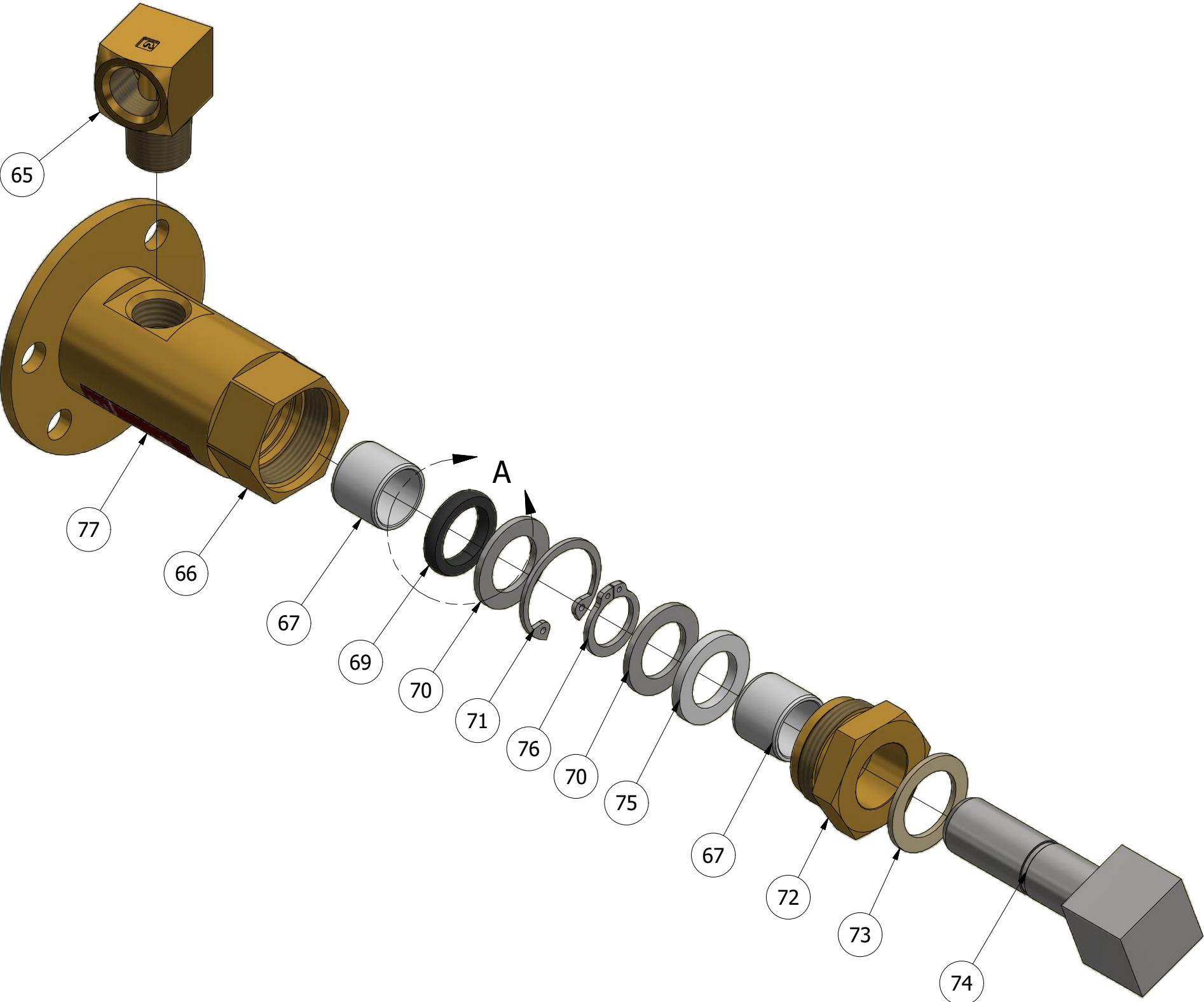


230677-00: SWIVEL JOINT ASM VAC

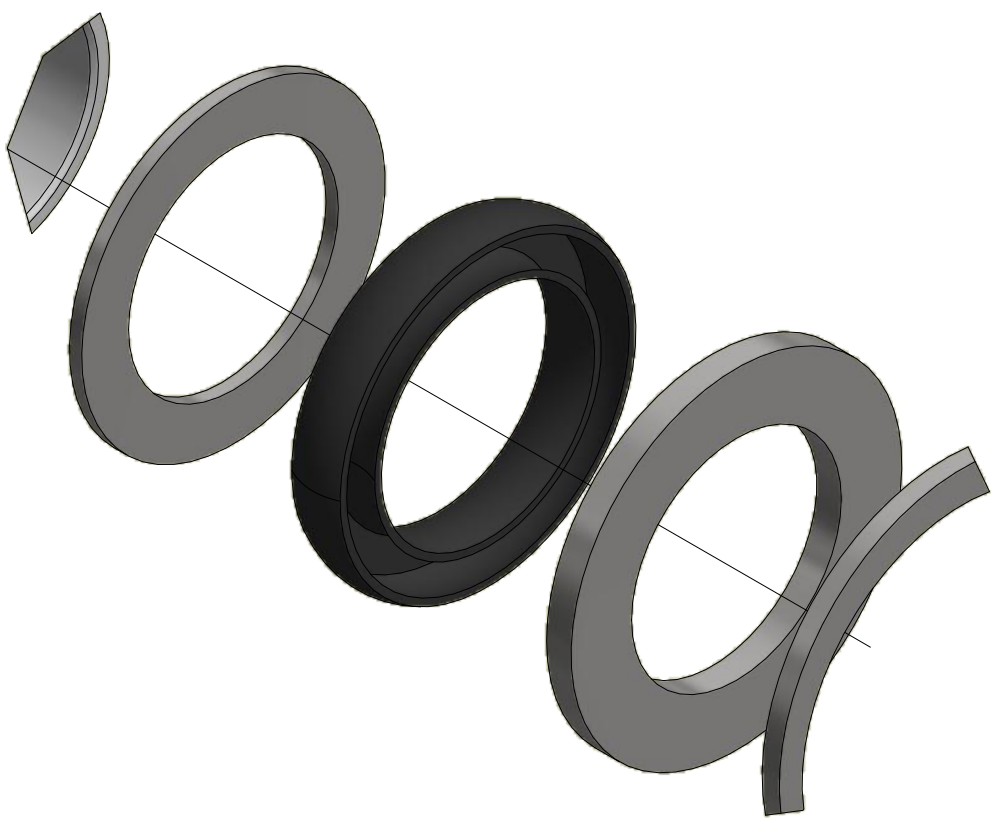
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
65	1	515727-00	STREET ELBOW 1/4" MNPT X 1/4" FNPT
66	1	230678-00	HOUSING, SWIVEL JOINT
67	2	613524-00	BRG SLEEVE BEARING
68	1	415028-00	BRG THRUST BEARING .745 OD
69	1	622600-00	SEAL,1/2 I.D.X3/4 O.D.X1/8W
70	2	415027-00	BRG THRUST BEARING .812 OD
71	1	835501-00	RNG INTERNAL RETAINING SNAP 13/16 ID
72	1	525079-00	NUT SWIVEL JOINT GLAND
73	1	613525-00	THRUST BEARING .875 DIA ROD
74	1	525077-00	SHF SWIVEL JOINT
75	1	613526-00	BRG THRUST BEARING .812 OD
76	1	835502-00	RNG EXTERNAL RETAINING SNAP 1/2 OD
77	1	435000-13	DCL VACUUM DECAL HOSE REEL



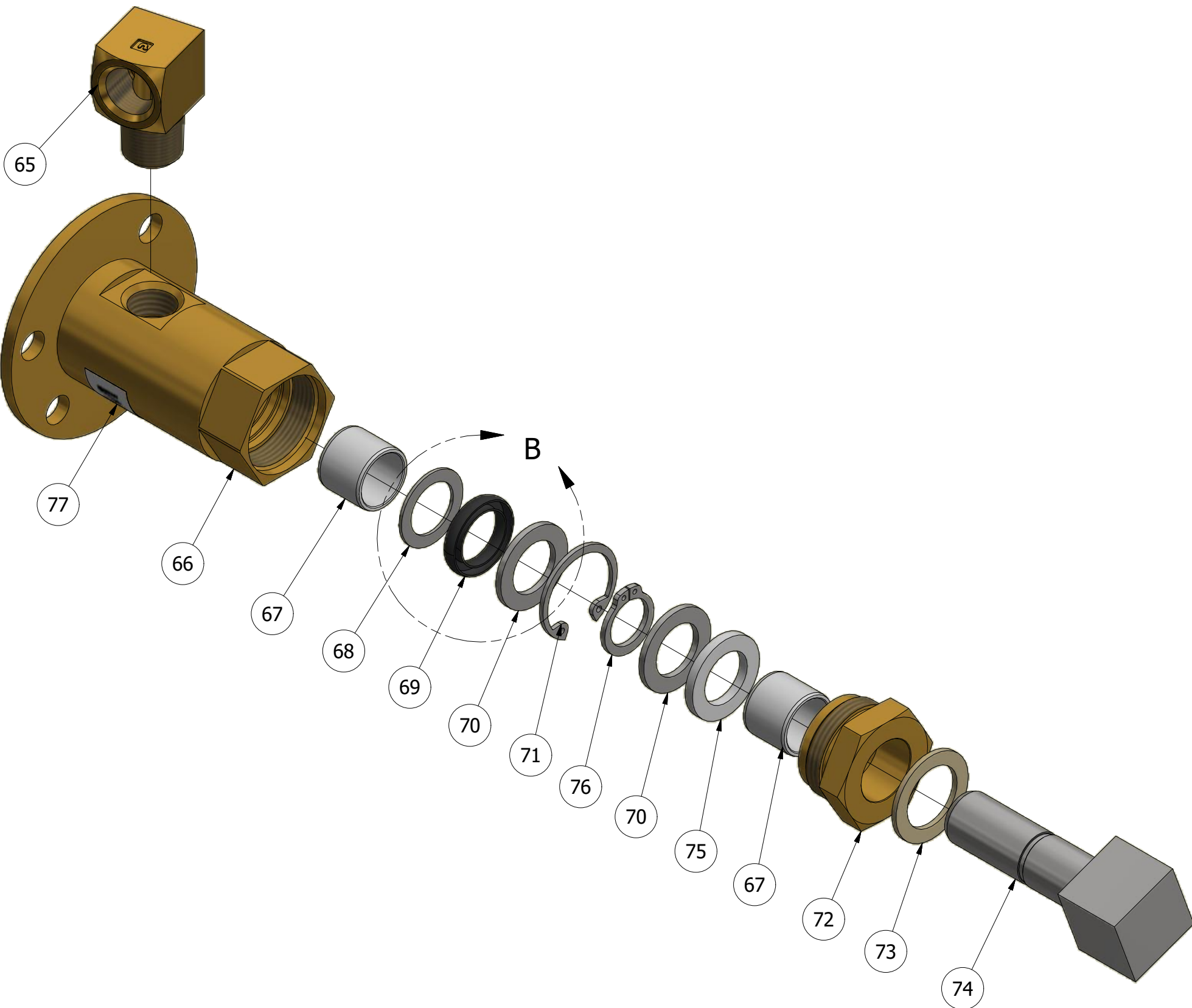
DETAIL A
NOTE ORIENTATION
OF SEAL



FOR AIR SYSTEMS



DETAIL B
NOTE ORIENTATION
OF SEAL & ADDITION
OF THRUST BEARING



FOR VACUUM SYSTEMS
FOR WAGD SERVICE ONLY: COVER VACUUM DECAL WITH WAGD DECAL

