

Notes:

1. THE AMPACITY OF CONDUCTORS SUPPLYING THE CONTROL PANEL TO BE ROUNDED UP TO THE NEXT SIZE LARGER STANDARD WIRE GAUGE.
2. MOP VALUES TO BE ROUNDED DOWN TO THE NEAREST STANDARD RATING OF THE OVERCURRENT PROTECTION DEVICE.
3. SHORT CIRCUIT CURRENT RATING (SCCR): 65 kA
4. POWER TO TERMINAL BLOCKS 3 & 4 OPENS ISOLATION VALVE 1
POWER TO TERMINAL BLOCKS 5 & 6 CLOSES ISOLATION VALVE 1
POWER TO TERMINAL BLOCKS 13 & 14 OPENS ISOLATION VALVE 2
POWER TO TERMINAL BLOCKS 15 & 16 CLOSES ISOLATION VALVE 2
POWER TO TERMINAL BLOCKS 23 & 24 OPENS ISOLATION VALVE 3
POWER TO TERMINAL BLOCKS 25 & 26 CLOSES ISOLATION VALVE 3
POWER TO TERMINAL BLOCKS 33 & 34 OPENS ISOLATION VALVE 4
POWER TO TERMINAL BLOCKS 35 & 36 CLOSES ISOLATION VALVE 4

AUTO OPERATION:

THE PUMP PCB WILL SIGNAL THE LEAD PUMP TO START AND THE ISOLATION VALVE TO OPEN WHEN THE VACUUM FALLS BELOW THE SET POINT. THE PUMP WILL CONTINUE TO RUN UNTIL THE VACUUM LEVEL SET POINT IS REACHED AND THE PUMP PCB WILL SIGNAL THE ISOLATION VALVE TO CLOSE AND THE PURGE VALVE TO OPEN. THE PUMP WILL THEN PURGE UNTIL THE PURGE TIMER EXPIRES. AFTER THE PURGE TIMER EXPIRES, THE PUMP PCB WILL SIGNAL THE PURGE VALVE TO CLOSE AND THE PUMP TO TURN OFF. IF THE VACUUM LEVEL FALLS BELOW THE SET POINT DURING THE PURGE CYCLE THE PCB WILL SIGNAL THE PURGE VALVE TO CLOSE, THE ISOLATION VALVE TO OPEN AND THE PUMP WILL RUN UNTIL THE VACUUM LEVEL SET POINT IS REACHED AND THEN BEGIN THE PURGE PROCESS AGAIN.

THE LEAD PUMP WILL ALTERNATE WHEN THE PUMP ALTERNATION TIME COMPLETES, FACTORY SET AT 10 HOURS. IF THE LEAD PUMP FAILS THE NEXT AVAILABLE PUMP WILL BECOME LEAD.

PUMP PCB S1 POSITION:

POSITION (A) – AUTO (DEFAULT):

THE PUMP WILL OPERATE NORMALLY AS DESCRIBED ABOVE IN "AUTO OPERATION".

POSITION (X) – OFF:

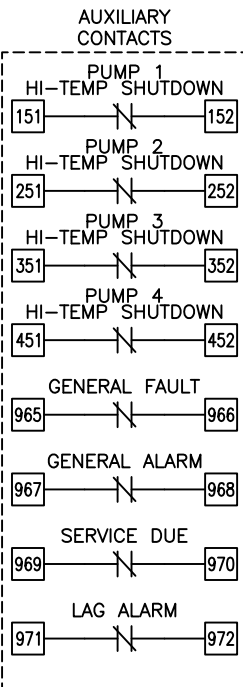
THE PUMP IS DISABLED FROM RUNNING.

POSITION (O) – MANUAL:

THE PUMP WILL RUN CONTINUOUSLY.

PCB FAULT:

IF A PUMP PCB ETHERNET FAULT OR A TRANSDUCER FAULT OCCURS, THE PUMP PCB WILL AUTOMATICALLY SWITCH TO EMERGENCY MANUAL MODE. VACUUM PUMPS WILL START WHEN BVS-1 (BACKUP VACUUM SWITCH) CLOSES AND STOP WHEN THE RUN TIMER EXPIRES.



NOTE:
AUXILIARY CONTACTS
151-152, 251-252,
351-352, 451-452, &
965-972 ARE "CLASS 1
CONTROL CIRCUITS. USE
CLASS 1 CONDUCTORS."

AUX CONTACTS ARE RATED
0.7A_{dc}/0.7A_{rms} @ 24V
MAX. UNLESS OTHERWISE
NOTED.

AUX CONTACTS CLOSED
DURING NORMAL
OPERATION.

MINIMUM CIRCUIT AMPACITY (MCA)

SYSTEM HP	208 V	230 V	380 V	460 V
5.4 HP	74.5 AMPS	67.8 AMPS	43.7 AMPS	34.4 AMPS
6.4 & 7.5 HP	106.4 AMPS	96.7 AMPS	62.0 AMPS	48.8 AMPS
8.7 & 10 HP	134.4 AMPS	122.2 AMPS	79.0 AMPS	61.6 AMPS
15 HP	199.9 AMPS	181.7 AMPS	117.3 AMPS	91.3 AMPS

MAXIMUM OVERCURRENT PROTECTION (MOP)

SYSTEM HP	208 V	230 V	380 V	460 V
5.4 HP	87.7 AMPS	79.8 AMPS	50.9 AMPS	39.9 AMPS
6.4 & 7.5 HP	127.1 AMPS	115.5 AMPS	73.5 AMPS	57.8 AMPS
8.7 & 10 HP	161.7 AMPS	147.0 AMPS	94.5 AMPS	73.5 AMPS
15 HP	242.6 AMPS	220.5 AMPS	141.8 AMPS	110.3 AMPS

INDIVIDUAL MOTOR NAMEPLATE FULL LOAD AMPERES

SYSTEM HP	208 V	230 V	460 V	S.F.	380V/50Hz	S.F.
5.4 HP	12.4 AMPS	11.4 AMPS	5.7 AMPS	1.25	5.1 AMPS	1.15
6.4 HP	16.0 AMPS	15.8 AMPS	7.9 AMPS	1.25	8.6 AMPS	1.15
7.5 HP	22.0 AMPS	17.8 AMPS	8.9 AMPS	1.25	9.3 AMPS	1.15
8.7 HP	22.2 AMPS	21.2 AMPS	10.6 AMPS	1.25	11.3 AMPS	1.15
10 HP	27.2 AMPS	23.6 AMPS	11.8 AMPS	1.15	10.5 AMPS	1.15
15 HP	40.5 AMPS	35.0 AMPS	17.5 AMPS	1.15	14.5 AMPS	1.15

INDIVIDUAL OPERATING FULL LOAD AMPERES

SYSTEM HP	208 V	230 V	380V/50Hz	460 V
5.4 HP	13.7 AMPS	12.6 AMPS	5.6 AMPS	6.3 AMPS
6.4 HP	17.4 AMPS	17.2 AMPS	9.4 AMPS	8.6 AMPS
7.5 HP	24.2 AMPS	19.6 AMPS	10.2 AMPS	9.8 AMPS
8.7 HP	25.1 AMPS	24.0 AMPS	12.8 AMPS	12.0 AMPS
10 HP	27.2 AMPS	23.6 AMPS	14.0 AMPS	11.8 AMPS
15 HP	40.5 AMPS	35.0 AMPS	14.5 AMPS	17.5 AMPS

QUADRAPLEX SYSTEM FULL LOAD AMPERES

SYSTEM HP	208 V	230 V	380V/50Hz	460 V
5.4 HP	57.6 AMPS	52.9 AMPS	24.4 AMPS	26.8 AMPS
6.4 HP	72.4 AMPS	71.3 AMPS	39.6 AMPS	36.0 AMPS
7.5 HP	99.6 AMPS	80.9 AMPS	42.8 AMPS	40.8 AMPS
8.7 HP	103.2 AMPS	98.5 AMPS	53.2 AMPS	49.6 AMPS
10 HP	111.6 AMPS	96.9 AMPS	58.0 AMPS	48.8 AMPS
15 HP	164.8 AMPS	142.5 AMPS	60.0 AMPS	71.6 AMPS

FUSE SELECTION CHART (MAX FUSE SIZES SHOWN)

SYSTEM HP	FUSES	208 V	230 V	380 V	460 V
5.4 HP	FL1/FL2/FL3	---	60 AMPS	30 AMPS	35 AMPS
6.4 HP		---	---	45 AMPS	45 AMPS
7.5 HP		---	---	50 AMPS	50 AMPS
8.7 HP		---	---	---	60 AMPS
10 HP		---	---	---	60 AMPS
15 HP	---	---	---	---	
ALL	F1/F2/F4/F5/ F7/F8/F10/F11	6.0 AMPS	6.0 AMPS	6.0 AMPS	6.0 AMPS
	F3/F6/F9/F12	---	---	6.0 AMPS	6.0 AMPS
	F21-F24	4.0 AMPS	4.0 AMPS	4.0 AMPS	4.0 AMPS
	F33	1.0 AMPS	1.0 AMPS	1.0 AMPS	1.0 AMPS
	F35	0.5 AMPS	0.5 AMPS	0.5 AMPS	0.5 AMPS

FL1/FL2/FL3 ARE LITTELFUSE JTD 600V TYPE
F1-F12 ARE LITTELFUSE KLDL 600V TYPE
F21-F24/F33/F35 ARE LITTELFUSE 2AG 250V TYPE

OVERLOAD SETTINGS

SYSTEM HP	208 V	230 V	380V/50Hz	460 V
5.4 HP	15.1 AMPS	13.9 AMPS	6.2 AMPS	6.9 AMPS
6.4 HP	19.1 AMPS	18.9 AMPS	10.3 AMPS	9.5 AMPS
7.5 HP	26.6 AMPS	21.6 AMPS	11.2 AMPS	10.8 AMPS
8.7 HP	27.6 AMPS	26.4 AMPS	14.1 AMPS	13.2 AMPS
10 HP	29.9 AMPS	26.0 AMPS	15.4 AMPS	13.0 AMPS
15 HP	44.6 AMPS	38.5 AMPS	16.0 AMPS	19.3 AMPS

DEFAULT VACUUM SETTINGS ("HgV)

ALTITUDE	LEAD CUT-OFF		LAG CUT-ON		MAXIMUM LIMITS			MINIMUM LIMITS				
	15HP	O2A	15HP	O2A	15HP	O2A	15HP	O2A	15HP	O2A		
0-1000'	21	19	16	15	24	18	24	17	17	15	16	15
1001-2000'	20	18	16	15	23	18	23	17	17	15	16	15
2001-3000'	19	17	16	15	22	18	22	17	17	15	16	15
3001-4000'	18	17	16	15	21	18	21	17	17	15	16	15
>4000'	CONSULT FACTORY											

RELIEF VALVE SETTINGS ("HgV)

ALTITUDE	5.4HP			O2 ASSURED PUMPS			
	5.4HP	6.4-8.7HP	10-15HP	5.4HP	6.4-8.7HP	10HP	15HP
0-1000'	N/A	24	23	N/A	24	23	20
1001-2000'	N/A	23	22	N/A	23	22	19
2001-3000'	N/A	22	21	N/A	22	21	18
3001-4000'	N/A	21	20	N/A	21	20	18
>4000'	CONSULT FACTORY						

BACKUP VACUUM SWITCH ("HgV)

BVS-1	CUT-ON	15HP	O2A
		15	14

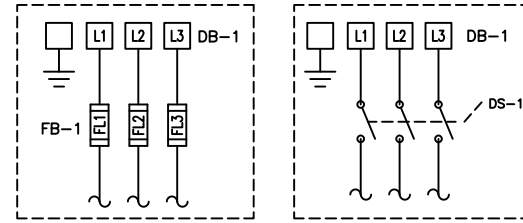
Revised: MDB	Date: 03/19/20	Drawn: MDB	Date: 10/30/18
		Scale: NTS D	
Description: DWG WIRING CONTROL OX LAB CLAW 5-15HP 208-460/3/50-60, 65KA		Part Number: 4107 8568 55 Rev: 02 HOP200150 Sheet 1 of 4	

Notes:

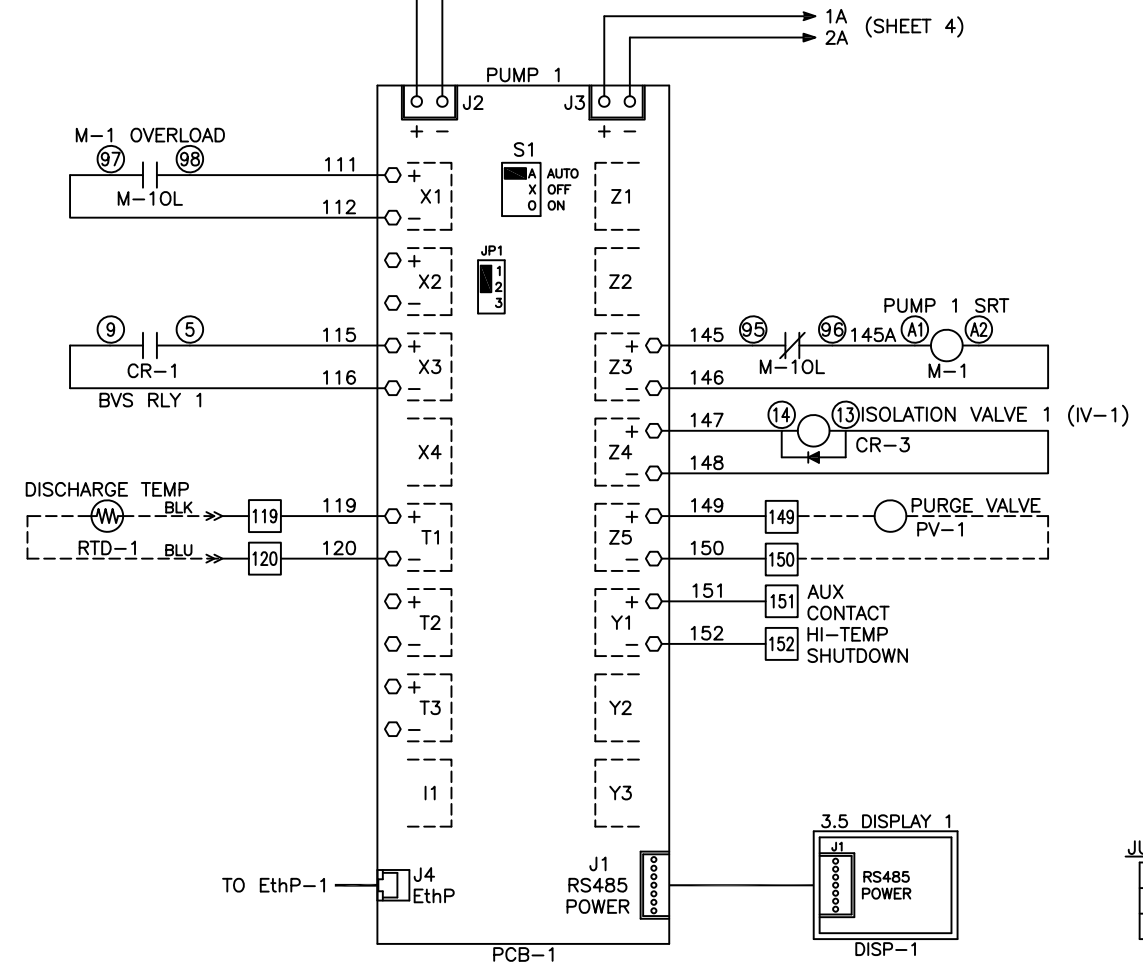
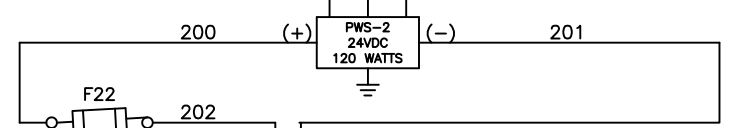
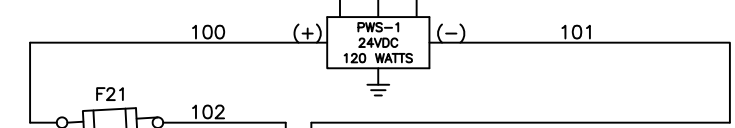
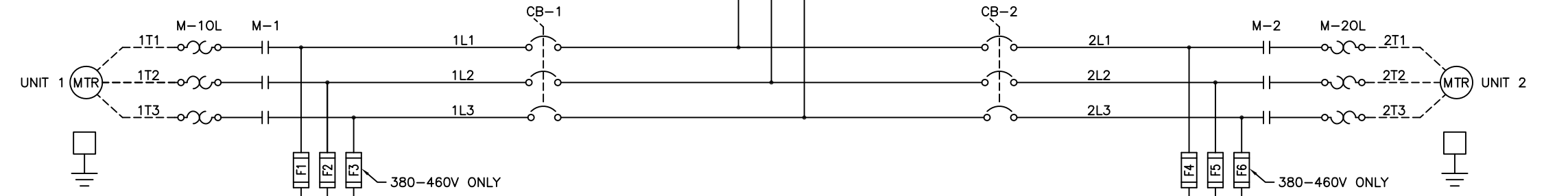
1. MAIN DISCONNECT PROVIDED BY OTHER.
2. FIELD WIRING TO BE COPPER RATED FOR 75°C MINIMUM.
3. - - - - - INDICATES FIELD WIRING OUTSIDE OF CABINET.

5.4HP 230-460V
6.4-7.5HP 380-460V
8.7 & 10HP 460V
SCCR: 65 kA

5.4HP 208V
6.4-7.5HP 208-230V
8.7 & 10HP 208-380V
15HP 208-460V
SCCR: 65 kA

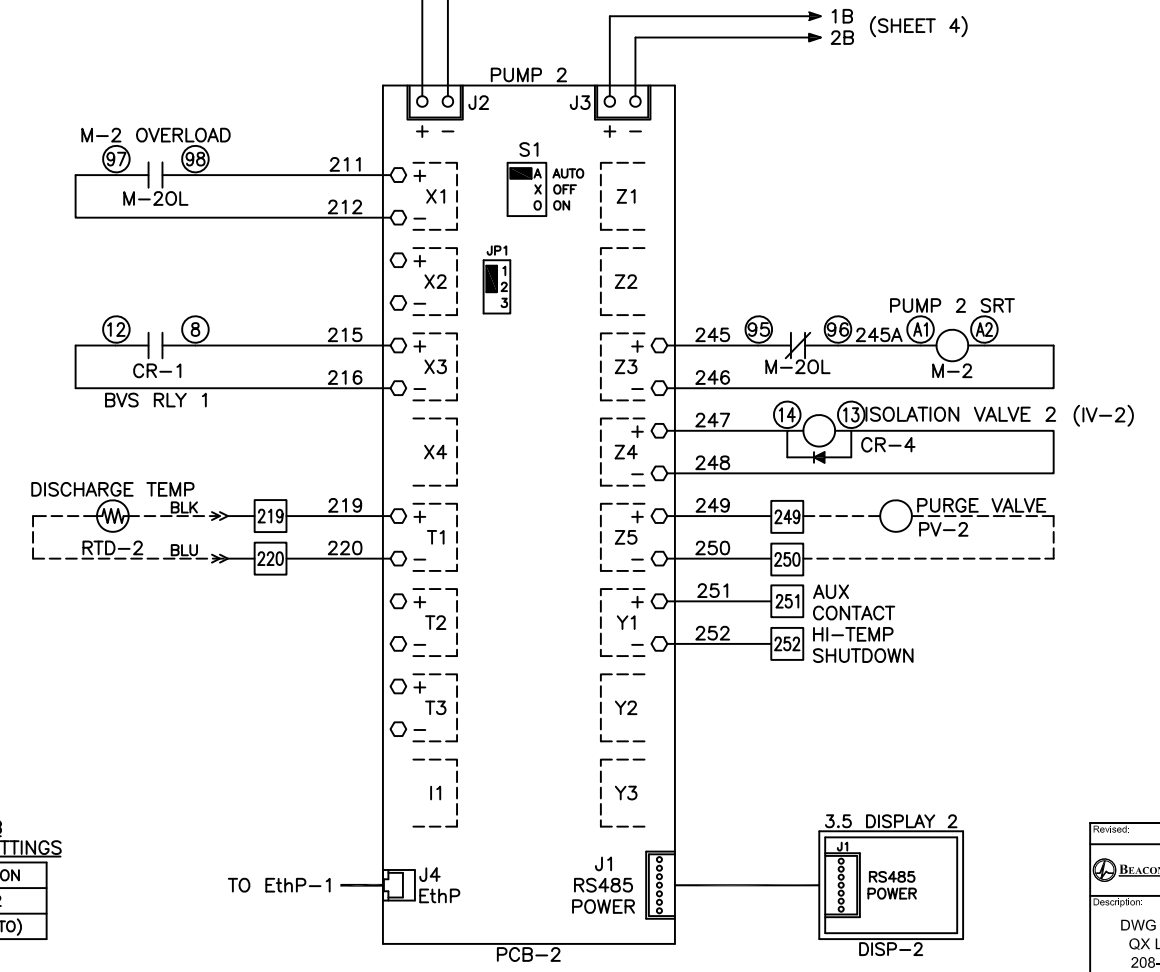


L1
L2
L3
HIGH VOLTAGE
TO SHEET 2



PUMP PCB JUMPER/SWT SETTINGS

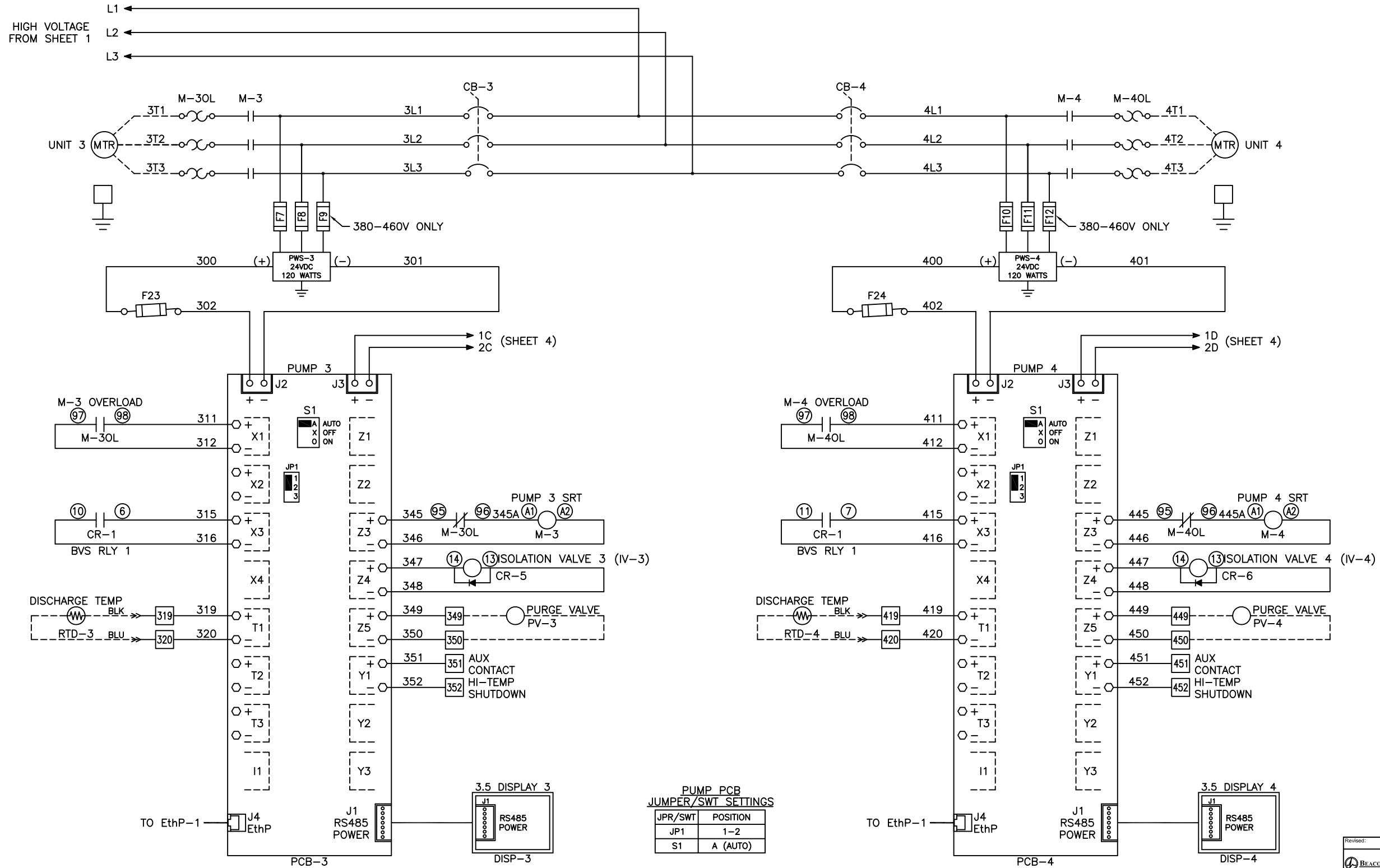
JPR/SWT	POSITION
JP1	1-2
S1	A (AUTO)



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Description: DWG WIRING CONTROL QX LAB CLAW 5-15HP 208-460/3/50-60, 65kA		Part Number: 4107 8568 55	
Sheet 2 of 4		Rev: 02 DO NOT SCALE THIS DOCUMENT	

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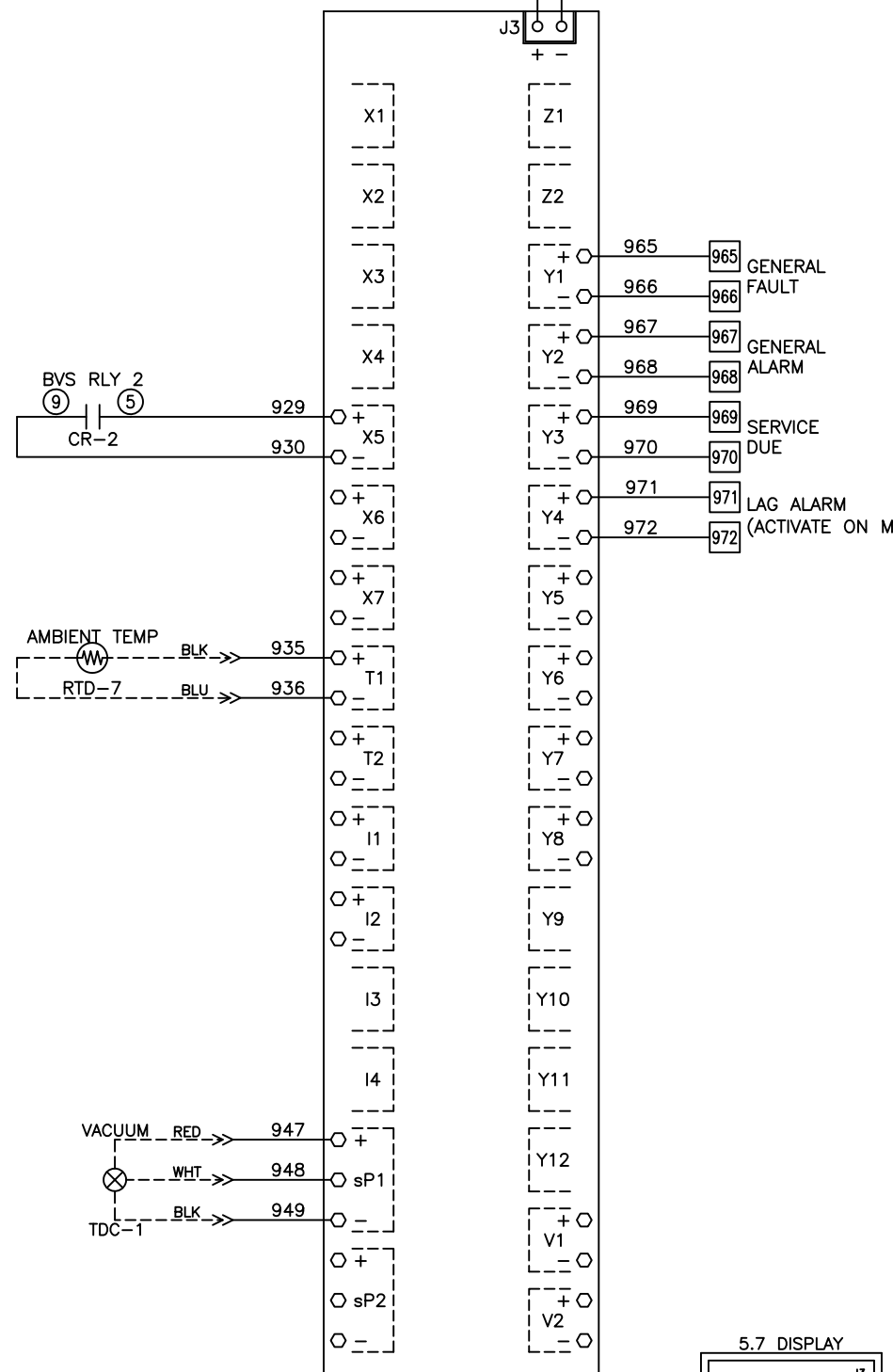
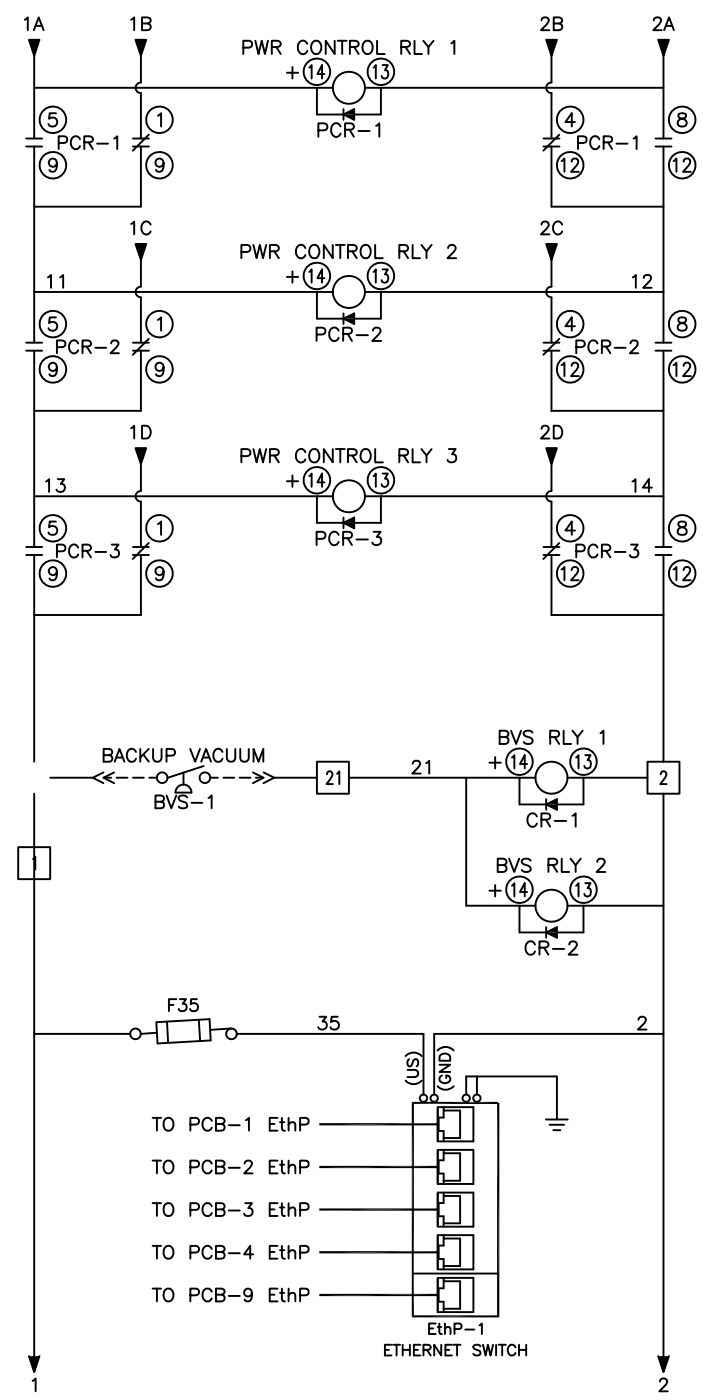
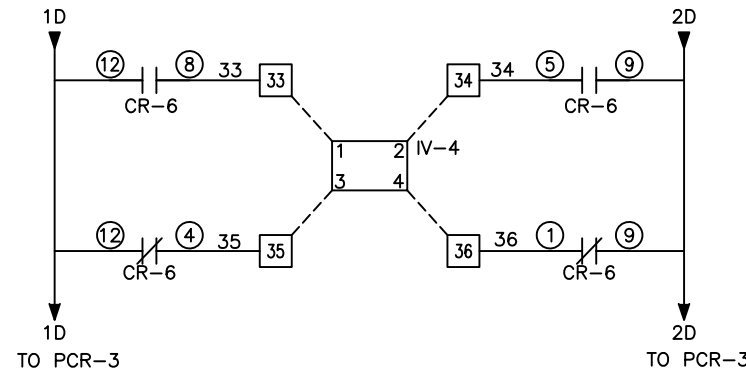
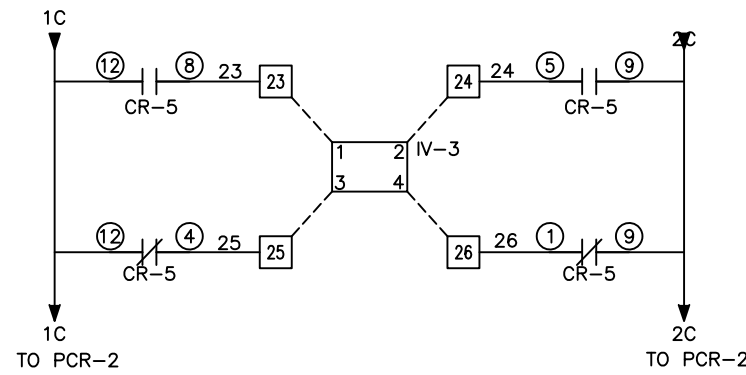
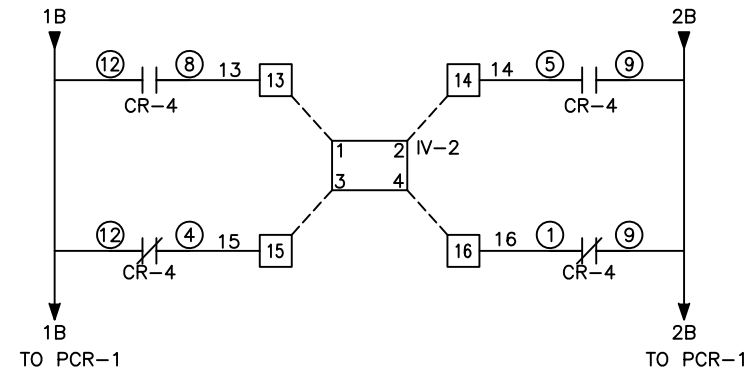
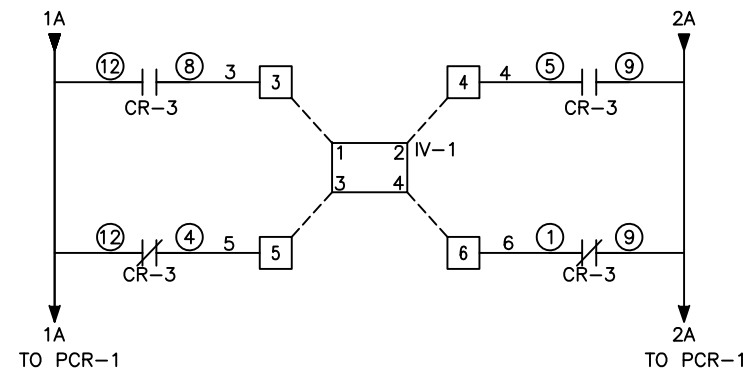
PUMP PCB JUMPER/SWT SETTINGS

JPR/SWT	POSITION
JP1	1-2
S1	A (AUTO)

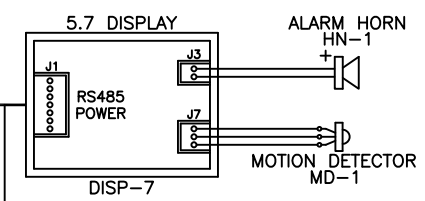
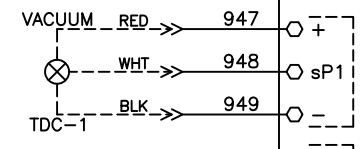
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DN: HOP200150		Rev: 02	
Sheet 3 of 4		DO NOT SCALE THIS DOCUMENT	

Notes:

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2. - - - - INDICATES FIELD WIRING OUTSIDE OF CABINET.



- 965 965 GENERAL FAULT
- 966 966 GENERAL FAULT
- 967 967 GENERAL ALARM
- 968 968 GENERAL ALARM
- 969 969 SERVICE DUE
- 970 970 SERVICE DUE
- 971 971 LAG ALARM (ACTIVATE ON MAIN DISPLAY)
- 972 972 LAG ALARM (ACTIVATE ON MAIN DISPLAY)



NOTE: RED WIRE TO GOLD TERMINAL ON LED-1.

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