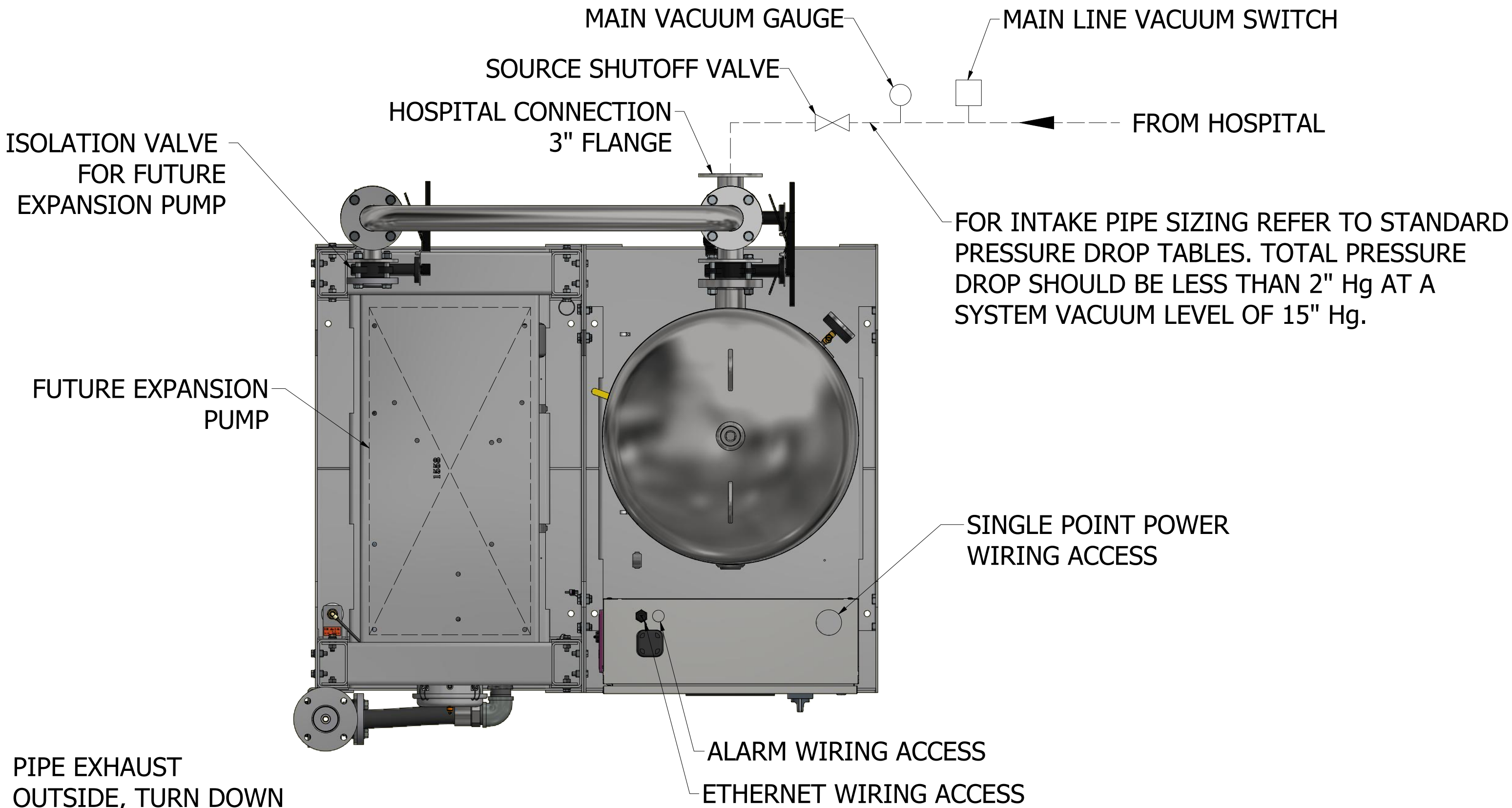
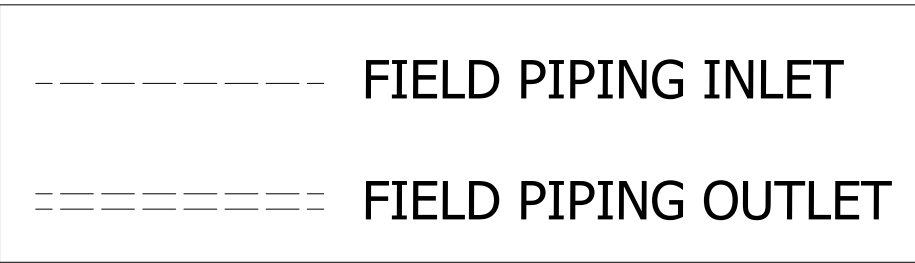


- NOTES:
- ALL INTERCONNECTING PIPE AND FITTINGS SHALL BE INSTALLED BY THE CONTRACTOR.
 - ALL PIPING SHALL BE INSTALLED IN ACCORDANCE WITH NFPA 99, 2005 EDITION. PIPING LAYOUT IS DIAGRAMMATIC ONLY. FINAL ARRANGEMENT WILL BE SITE SPECIFIC. CONTRACTOR WILL BE RESPONSIBLE FOR FIELD VERIFICATION AND COORDINATING ACTUAL LOCATION WITH ALL OTHER TRADES.
 - CONTRACTOR SHALL VERIFY MOTOR VOLTAGE, PHASE AND AMP RATINGS BEFORE STARTING ELECTRICAL INSTALLATION; AND MAKE CERTAIN THE VOLTAGE SUPPLIED BY THE HOSPITAL IS THE SAME.
 - THE ROOM REQUIRES DEDICATED MECHANICAL VENTILATION WITH AN ALLOWABLE TEMPERATURE VARIANCE OF 40° TO 105°F. (FOR HIGHER AMBIENTS, CONSULT FACTORY)
 - ELECTRICAL POWER SHALL BE SUPPLIED FROM THE EQUIPMENT SYSTEM BRANCH OF THE ESSENTIAL ELECTRICAL SYSTEM (EMERGENCY POWER).
 - EQUIPMENT, INSTALLATION, AND TESTING OF THE MEDICAL VACUUM SYSTEM SHALL COMPLY WITH NFPA 99, 2005 EDITION, AND ALL STATE AND LOCAL CODES OR ORDINANCES.
 - WIRE LAG & HIGH TEMP. ALARM REMOTE CONTACTS IN THIS CONTROL SYSTEM TO MASTER ALARM SYSTEM AS REQUIRED BY NFPA 99.
 - ALL ACCESSORIES, PIPE AND FITTINGS, EXCEPT DISCHARGE SILENCERS, BEYOND INLET AND DISCHARGE PORTS ARE SUPPLIED AND INSTALLED BY OTHERS.
 - WHEN DETERMINING THE TOTAL PIPE LENGTH, ADD ALL THE STRAIGHT LENGTHS OF PIPE TOGETHER IN ADDITION TO THE NUMBER OF ELBOWS TIME THE THE EFFECTIVE PIPE LENGTH FOR THAT PIPE SIZE. (SEE EQUIVALENT PIPE LENGTH TABLE & EXAMPLE CALCULATION IN THE O&M MANUAL)
 - ALWAYS CONSIDER SURROUNDING OCCUPANCIES FOR ALL ROTATING EQUIPMENT. ADDITIONAL ISOLATION/VIBRATION TRANSLATION REQUIREMENTS DUE TO SYSTEM LOCATION SHOULD BE DETERMINED AND PROVIDED BY OTHERS.



EXHAUST PIPE SIZE TABLE (SEE NOTE 9)			
UNIT SIZE	PIPE LENGTH		
	0-50'	51'-150'	151'-500'
TX 6.4	2.50" NPT	3.00" NPT	4.00" NPT
UNIT SIZE	PIPE LENGTH		
	0-75'	76'-350'	351'-500'
TX 7.5	3.00" NPT	4.00" NPT	5.00" NPT
UNIT SIZE	PIPE LENGTH		
	0-75'	76'-250'	251'-500'
TX 8.7	3.00" NPT	4.00" NPT	5.00" NPT

EFFECTIVE PIPE LENGTHS FOR ELBOWS				
PIPE SIZE (IN)	2.50" NPT	3.00" NPT	4.00" NPT	5.00" NPT
EFF. PIPE LENGTH (FT)	6.4	7.9	10	11.9



Revised: LHG	Date: 11/30/2023	Drawn: JDY	Date: 6/17/2010
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Description: INSTALLATION DIAGRAM 6.4-8.7HP DX-EXP-TX VSD CLAW VAC SPC STANDARD & O2 ASSURED		Part Number: 4107 8516 74	
Sheet 1 of 1		Rev: 06	DO NOT SCALE THIS DOCUMENT