

# **SFG-G** pleated glass fiber filters

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# **Product description**

#### Introduction

SFG-G filters provide safe, reliable and efficient sterilization of compressed air, nitrogen and other gases used in Food & Beverage, Pharmaceutical and Chemical industries.

The filters effectively retain particles and micro-organisms through a hydrophobic borosilicate glass microfiber filter media, fully validated for bacterial retention. The filter media with support layers is integrated into a robust cage making it suitable for nearly all operation, service and cleaning conditions.

#### Devices

SFG-G filters are available in a wide range of scalable, cartridges, and mini cartridges that allow for fast and easy scale-up of your production. From laboratory-scale filters to production-scale assemblies, all filters incorporate the same media and identical materials of construction, eliminating the need to requalify filter units as processes are scaled up.

## Compatibility

SFG-G filters are made from polypropylene hardware and stainless steel core utilizing thermal welding techniques to seal all the components thus optimizing device integrity, thus assuring a broad chemical compatibility with a large number of solvents, acids and bases. Polypropylene is a highly chemically resistant material, If you chemically regenerate that element you will definitely destroy the glass fiber matrix!!! The all polypropylene construction guarantees a small extractable footprint.

#### Documentation

SFG-G filters are designed, developed and manufactured in accordance with a ISO 9001 certified Quality Management System. A Validation Guide is available for compliance with regulatory requirements.

All the materials used comply with the European Union Regulation (EC) No. 1935/2004 as well as the Regulation (EU) No. 10/2011. concerning plastic materials and articles intended to come into contact with foodstuffs. These guidelines for plastics allow the use in food and beverage applications. All materials used meet the requirements of the CFR Title 21.



#### **Key features**

- Hydrophobic filter media
- Validated bacteria retention
- Extremely high flow and low pressure drop
- Reinforced end cap

## Applications

SFG-G cartridges are used for the sterile filtration of compressed gases such as air, nitrogen and carbon dioxide. Additionally the very low differential pressure qualifies the SFG-G for the ventilation of tanks in critical applications in Food & Beverage, Pharmaceutical, Cosmetics and Chemical industries.

- Sterile venting of tanks
- Fermentation inlet gas and off-gas filtration
- Sterilization of compressed air



# **Technical data**

Micron ratings (μm) 0,02 μm

# Cartridge length

5"/10"/20"/30"/40"

Cartridge diameter 68,5mm

Effective filtration area (typical)

0,42m<sup>2</sup>

#### Material of construction

Filter media	Borosilicate glass micro fiber, fluorpolymer impregnated
Core	Stainless steel
Cage	Polypropylene
End caps	Polypropylene + reinforcement
Seal	Silicone, Viton, EPDM

Maximum operating temperature

80°C (cartridges)

Maximum differential pressure forward (cartridges) 4,0 bar @ 20°C, 2,4 bar @80°C

Maximum differential pressure reverse (cartridges) 3,5 bar @ 20°C, 0,5 bar @80°C

Sterilization SIP (cartridges)

100 cycles for 30 mins @121°C, 0,5 bar dP  $\,$ 

## **Sterilization Autoclave**

100 cycles for 30 mins @121°C

# Protecting process, products and people

Atlas Copco's process filters optimize your productivity while protecting your process, product and consumers. Our portfolio of cartridges and housings covers all your filtration needs. The products are made from proven, high quality materials from reputable suppliers and manufactured in a controlled environment subjected to strict QA/QC procedures.

# **Regulatory compliance**

# TOC/Conductivity @25°C

Autoclaved filter effluent meets USP<643> for Total Organic Carbon and USP<645> for Water Conductivity per WFI requirements after UPW flush of specified volume.

# Non-fiber releasing

Non-fiber releasing component materials meet the criteria for a "non-fiber releasing filter" as per 21 CFR 210,3(b)(6).

# **Bacterial endotoxin**

Aqueous extraction of autoclaved filter contains <0,25 EU/ml as determined by Limulus Amebocyte Lysate (LAL), USP <85>.

# **Bacterial Retention to ASTM F838-05**

LRV >10<sup>7</sup> CFU/cm<sup>2</sup> of Brevundimonas diminuta (ATCC 19146)

# Biosafety

Meets criteria of USP <88> Biological Reactivity Test for class VI-121°C plastics.

# Indirect food additive

The product complies with food contact regulation 21 CFR §177 - 182 and (EC) No 1935/2004 and subsequent amendments.

## **Quality assurance**

For each filter cartridge an electronic Certificate of Conformity is available, detailing relevant test data, biological safety information and product approvals against the specific batch number and part number for the filter. The filter cartridges are manufactured in a controlled clean room environment that generally meets the requirements for ISO 14644-1 Class 8 Cleanrooms.



# Flow rate

<sup>10&</sup>quot; cartridge tested with air @ 20°C/7 barg (typical flow rate)

# **Product configuration**

# Cartridges

Series	Rating (µm)	Length	End cap	Seal
SFG-G	0,02	J2,5"	CJ1 = 116 internal O-rings	S (Silicone)
		J5"	C2 (2x226 O-ring + 2 tabs/flat)	E (EPDM)
		5"	C3 (2x222 O-ring/flat)	V (Viton)
		10"	C7 (2x226 O-ring + 2 tabs/fin)	
		20"	C8 (2x222 O-ring/fin)	
		30"	C28 (2x222 O-ring + 3 tabs/fin)	
		40"	DOE (flat + gasket/flat + gasket)	

1CJ only applicable to J2,5" and J5" and vice versa Example: SFG-G 0,02um 10" C7 S





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