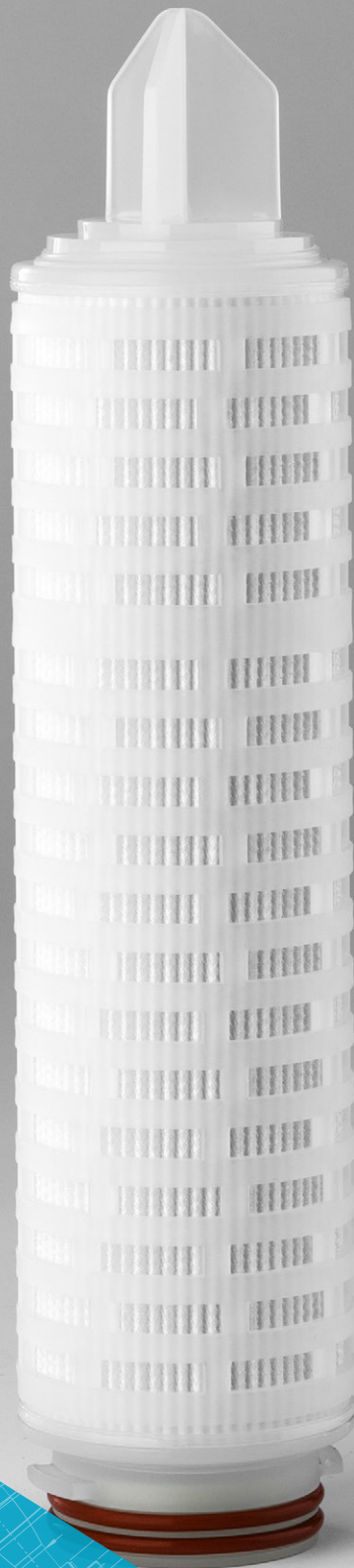


The Atlas Copco logo, featuring the company name in a white, italicized serif font, centered between two horizontal white bars on a teal background.A technical drawing of a filter cartridge, showing a cross-section and a side view with various dimensions and labels. The drawing is overlaid on a teal background.

**PFP-G**  
pleated  
polypropylene  
fiber filters

# PFP-G pleated polypropylene fiber filters

## Product description

### Introduction

PFP-G filters provide reliable and efficient filtration with a maximum service life for compressed air, nitrogen and other gases.

The filters effectively retain particles through multilayers of melt blown PP fiber. The filter media with support layers is integrated into a robust cage or housing making it suitable for nearly all operation, service and cleaning conditions. and sterilization of valuable fluids used in Food & Beverage, Pharmaceutical and Chemical industries.

### Devices

PFP-G filters are available in a wide range of cartridges that allow for fast and easy scale-up of your production. From laboratory-scale filters to production-scale assemblies, all filters incorporate the same media and identical materials of construction, eliminating the need to requalify filter units as processes are scaled up.

### Compatibility

PFP-G filters are completely made from polypropylene utilizing thermal welding techniques to seal all the components thus optimizing device integrity, thus assuring a broad chemical compatibility with a large number of solvents, acids and bases. Polypropylene is a highly chemically resistant material, enabling the filters to be chemically regenerated. The all polypropylene construction guarantees a small extractable footprint.

### Documentation

PFP-G filters are designed, developed and manufactured in accordance with a ISO 9001 certified Quality Management System. A Validation Guide is available for compliance with regulatory requirements.

All the materials used comply with the European Union Regulation (EC) No. 1935/2004 as well as the Regulation (EU) No. 10/2011. concerning plastic materials and articles intended to come into contact with foodstuffs. These guidelines for plastics allow the use in food and beverage applications. All materials used meet the requirements of the CFR Title 21.

## Protecting process, products and people

Atlas Copco's process filters optimize your productivity while protecting your process, product and consumers. Our portfolio of cartridges and housings covers all your filtration needs. The products are made from proven, high quality materials from reputable suppliers and manufactured in a controlled environment subjected to strict QA/QC procedures.



### Key features

- High flow and low pressure drop
- High dust holding capacity
- Silicone and BPA free
- No fiber migration

### Applications

Thanks to its chemical compatibility PFP-G filters are widely used in Food & Beverage, Pharmaceutical, Cosmetics and Chemical Industries.

- Retention of particles in gases
- Pre-filtration for final membrane filters
- Final filtration downstream of desiccant dryers
- Tank venting



## Technical data

### Micron ratings (µm)

0,3/0,6/0,8/1,2/2,5 µm

### Cartridge length

5"/10"/20"/30"/40"

### Cartridge diameter

68 mm

### Effective filtration area (typical)

0,77 m<sup>2</sup>

### Material of construction

Filter media	Polypropylene
Core	Polypropylene
Cage	Polypropylene
Housing	Polypropylene
End caps	Polypropylene + reinforcement
Seal	Silicone, Viton, EPDM

### Maximum operating temperature

80°C (cartridges), 60°C (capsules)

### Maximum differential pressure forward (cartridges)

6,9 bar @25°C, 2,4 bar @80°C

### Maximum differential pressure reverse (cartridges)

3,0 bar @25°C, 1,0 bar @80°C

### Sterilization SIP (cartridges)

20 cycles for 30 mins @125°C, 0,3 bar dP

## Regulatory compliance

### TOC/Conductivity @25°C

Autoclaved filter effluent meets USP<643> for Total Organic Carbon and USP<645> for Water Conductivity per WFI requirements after UPW flush of specified volume.

### Particle shedding

Autoclaved filter effluent meets USP<788> for large volume injections.

### Non-fiber releasing

Non-fiber releasing component materials meet the criteria for a "non-fiber releasing filter" as per 21 CFR 210,3(b)(6).

### Bacterial endotoxin

Aqueous extraction of autoclaved filter contains <0,25 EU/ml as determined by Limulus Amebocyte Lysate (LAL), USP <85>.

### Biosafety

Meets criteria of USP <87> In Vitro Biological Reactivity Test and USP <88> Biological Reactivity Test for class VI-121°C plastics.

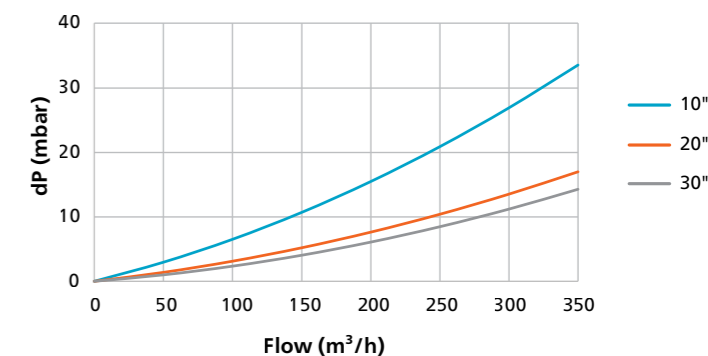
### Indirect food additive

The product complies with food contact regulation 21 CFR §177 - 182 and (EC) No 1935/2004 and subsequent amendments.

### Quality assurance

For each filter cartridge an electronic Certificate of Conformity is available, detailing relevant test data, biological safety information and product approvals against the specific batch number and part number for the filter. The filter cartridges are manufactured in a controlled clean room environment that generally meets the requirements for ISO 14644-1 Class 8 Cleanrooms.

### Flow rate



10" cartridge tested with air @ 20°C/7 barg (typical flow rate)

# Product configuration

## Cartridges

Series	Rating ( $\mu\text{m}$ )	Length	End cap	Seal
PFP-G	0,3	5"	C2 (2x226 O-ring + 2 tabs/flat)	S (Silicone)
	0,6	10"	C3 (2x222 O-ring/flat)	E (EPDM)
	0,8	20"	C7 (2x226 O-ring + 2 tabs/fin)	V (Viton)
	1,2	30"	C8 (2x222 O-ring/fin)	
	2,5	40"	C28 (2x222 O-ring + 3 tabs/fin)	
		J2,5"	DOE (flat + gasket/flat + gasket)	
		J5"	CJ (116 Internal O ring)1	
			1 J2,5" J5" only	

Example: PFP-G 0,8um 10" C3 E



Atlas Copco Process Filtration  
atlascopco.com

