



LifeLine® "Oil-Less" Medical Rotary Vacuum Vertical Duplex System (3 - 5 HP) with TotalAlert Embedded

SPECIFICATION

Vacuum System Design

The LifeLine® "Oil-Less" Rotary Vane Medical vacuum package is fully compliant with NFPA 99 and features a common base with single point connections for the electrical panel and intake. Each pump and the receiver are connected to a common intake manifold. The system is capable of access through a standard 34.5" doorway. Designed and manufactured with ISO 13485 processes, each system is completely tested before shipment and includes:

- Two "oil-less" rotary vane vacuum pumps with two motors
- Integral pre-wired control panel
- Vertical air receiver with full-size three-valve bypass system sized for appropriate demand

Vacuum Pump

Each pump is a direct driven, oil-less rotary vane vacuum pump that operates completely dry. Each pump is completely air-cooled with no water requirements. Each pump contains:

- Self-lubricating carbon/graphite vanes
- Permanently lubricated and sealed bearings
- Inlet filter for removal of particulates
- Equipped with a vacuum relief valve, check valve to prevent backflow through off-cycle units, flexible connector, and isolation valve
- Mounting on vibration isolators

Vacuum Pump Drive

Each pump is direct driven. Torque is transmitted from the motor to the pump through a shaft coupling.

Vacuum Pump Motor

Motors are continuous duty, IEC rated, C-face mounted, TEFC, 1800 RPM, suitable for 230/460 or 208V, 60 hertz, 3-phase electrical service.

Intake Piping

Each vacuum pump has a factory piped intake with integral flex connector, isolation valve, and check valve. Interconnecting piping consists of galvanized pipe and fittings.

Vacuum Receiver

The vacuum receiver is ASME Code stamped, and rated for a minimum 150 PSIG design pressure.

The receiver has a full-size three-valve bypass system to allow for draining of the receiver without interrupting the vacuum service. A manual drain is provided on the receiver.

TotalAlert Embedded Control System

The duplex mounted and wired TotalAlert Embedded control system is U.L. labeled. The control system provides automatic lead/lag sequencing and automatic alternation of vacuum pumps based on first-on/first-off principle with provision for simultaneous operation if required. Automatic activation of reserve unit, if required, will activate an audible alarm as well as a visual alarm on the display screen.

Additional components include:

- NEMA 12 control panel enclosure
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters with overload protection
- 24V control circuit

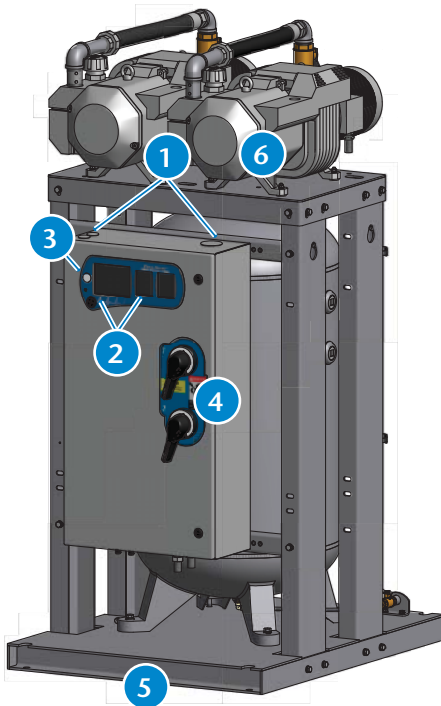
The touch screen controls feature one 5.7" master screen and a 3.5" operating screen for each vacuum pump. Screen displays and functions include:

- Service alerts, runtime hourmeters for each pump, system status, system vacuum level
- Visual/audible alarm indications with isolated contacts for all standard remote alarms
- Event log recording alarms and system activity
- Event log recording service warnings and service history
- Trend graphs for vacuum level, pump operations, and ambient temperature
- Ethernet connectivity and embedded web page for remote monitoring
- Electronic notifications of alarms and warnings
- Integral connectivity to the TotalAlert medical gas network via Ethernet

Installation

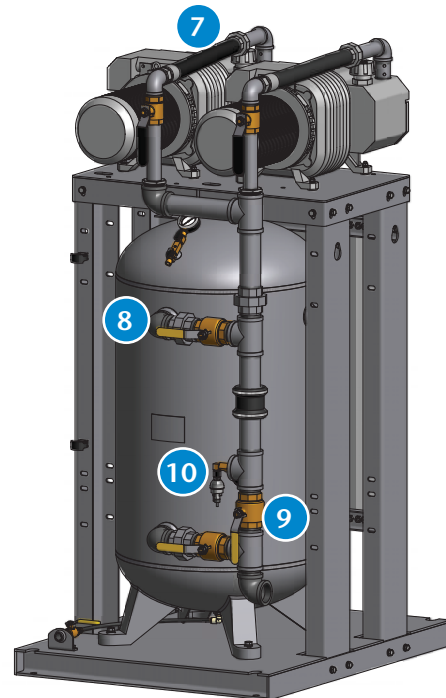
The installation of this vacuum technology is limited to a maximum of 4,000 feet elevation above sea level. For installation of this equipment above 4,000 feet elevation, please contact the factory.

Standard Configuration

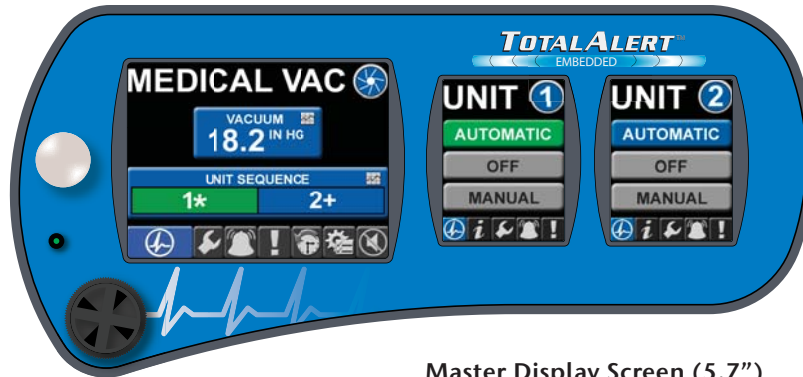


- 1 Control panel pre-drilled for power, alarms, and Ethernet connections for easy electrical installation.
- 2 TotalAlert Embedded touch screen controls featuring 5.7" master screen and (2) 3.5" operating screens with exceptional clarity and visibility.
- 3 Motion sensor to activate touch screen displays, preserving screen life.
- 4 Through the door disconnects for pumps add to safety during service.
- 5 Small size enables ease of transport through doorways.
- 6 Ease of access to the pump for servicing vanes.

- 7 Flex connectors on vacuum inlet to isolate pump vibration from facility pipeline.
- 8 Receiver exit positioned high on receiver - providing extra protection against liquids/debris entering pumps.
- 9 Full-size 3-valve receiver bypass allows for receiver service without taking the system off-line.
- 10 Vacuum switch as backup to vacuum transducer. In case of transducer failure, system operates effectively.



TotalAlert Embedded Control System



Touch Screen Control

- Master screen is 5.7" high resolution LCD with 640x480 pixel display and Unit screens are 3.5" high resolution LCD with 240x320 pixel display for exceptional clarity and visibility
- Toolbars on all screens with easy access navigation icons that enable full access with minimal touches
- Passive InfraRed (PIR) motion sensor activates screen display (under alarm conditions screen is active continuously)

Ethernet Connectivity with Embedded Web Page

- Built-in web server allows remote operator to view system controls and display information
- Ethernet communication compatible with TotalAlert and TotalAlert² alarm systems
- Web page provided to show links to other devices on the TotalAlert Embedded network, including alarms and other source equipment
- Electronic notification
 - » Accessible through any SMTP gateway
 - » Allows for remote alerts of alarm and warning conditions
 - » Allows for remote alerts of routine maintenance
- All printed circuit boards have an Ethernet port that allows reprogramming with a standard computer for software updates
- Dual Ethernet configuration with separate Ethernet subnets to separate the facility Ethernet from internal TotalAlert Embedded communications

Control Cabinet Safety

- Volt free relay contacts for all standard alarms
- Low voltage (24V) control circuit
- Full voltage motor starters with overload protection
- Circuit breaker disconnects for each vacuum pump
- Backup vacuum switch
- In case of power failure at source, all remote alarm contacts open in alarm condition.

Redundancy

- In unlikely event of display boards or displays becoming disabled, unit will function normally and activate alarm
- If master board is disabled, system goes to failsafe operation with backup pressure switch
- Each vacuum pump has independent board for control allowing unit to function independently

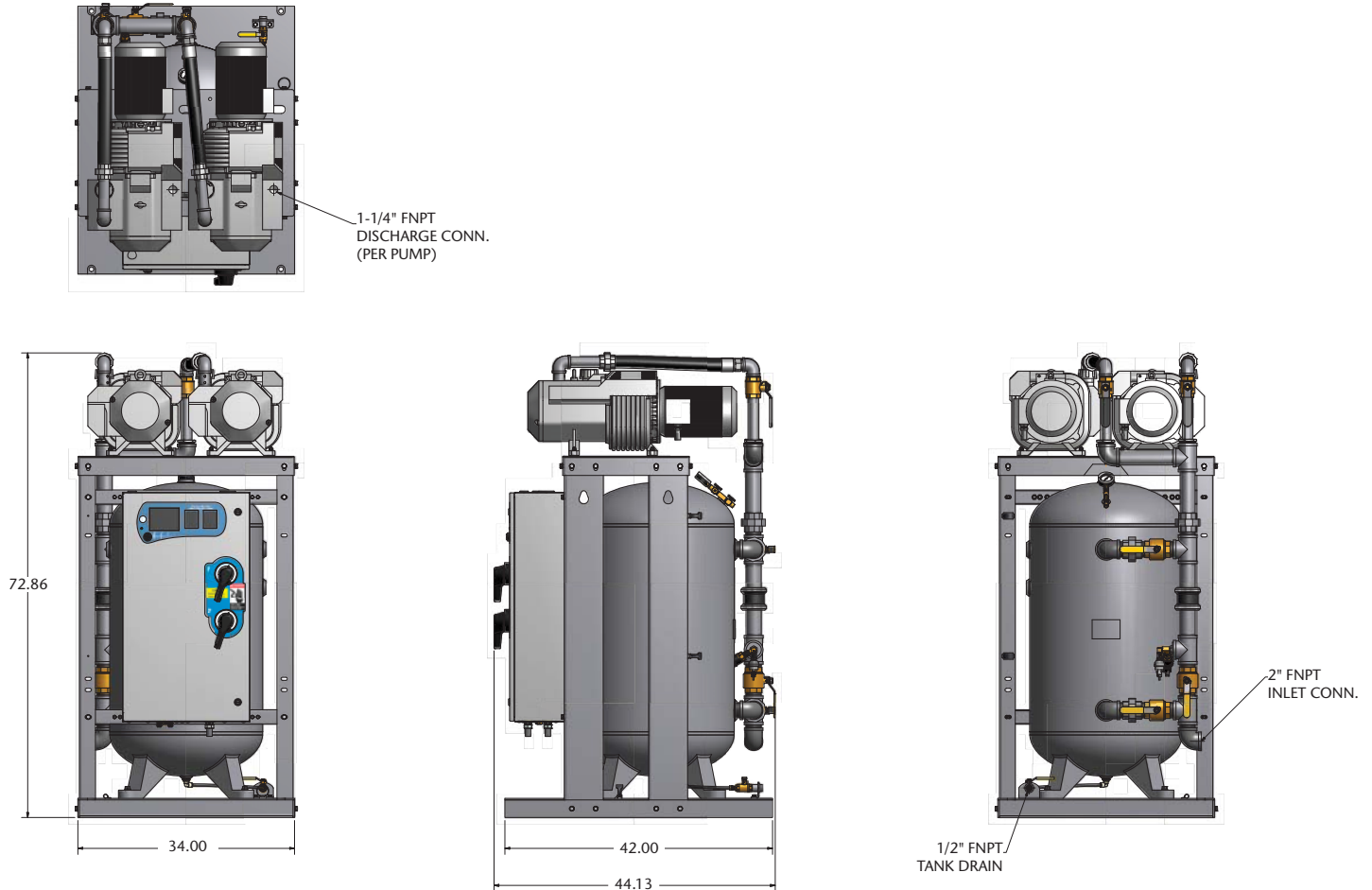
Master Display Screen (5.7")

- Main Screen
 - » Displays the system operating conditions, including Vacuum level
 - » Displays the vacuum pump sequence, including status of all pumps (running, available, off) and next to start
- Trends & Graphs
 - » Shows measured values of the system operating conditions over a period of time (vacuum level, ambient temperature)
 - » Selectable time periods consist of 60 min, 4 hrs, 24 hrs, and 6 days
- Service
 - » Displays ambient temperature in the room
 - » Maintenance screen shows suggested and required maintenance items with resettable timers
 - » Historical event log records all service activities
- Alarms and Shutdowns
 - » All System Alarms and Shutdowns displayed with visual indication (Green or Red)
 - » Testing mode enables operator to test all alarm events (password protected)
 - » Event History Log records all system event history excluding service/maintenance history
- System Settings
 - » Allows the adjustment of system vacuum operating range (password protected)
 - » Displays pertinent system model information

Unit Screens (3.5") - One per Vacuum Pump

- Main Screen shows the operation mode of the unit along with the automatic or manual mode setting
- Unit status screen displays the running hour meter values
- Pump rotation allows the unit to run for a short period to check pump rotation
- All Unit Alarms and Shutdowns displayed with visual indication (Green or Red)
- Audible indication for unit Shutdown Alarms
- Testing mode enables operator to test all shutdown events (password protected)

Standard Configuration



- Notes:**
- Allow 36 inches in front of control panel for maintenance and ventilation, all other sides require 24 inches of clearance.
 - Discharge flex hoses (2) ship loose.
 - Additional drawings/diagrams available for download at www.beaconmedaes.com.

Vacuum System Specifications ¹										
System Model No.	HP	Capacity ² @19" Hg (scfm)		System ³ BTU/HR	Receiver (gallons)	Noise ⁴ Level	System FLA			System Weight (lbs.)
		Pump	System				208V	230V	460V	
VDV03D-080V-D	3	13	13	6,108	80	70	21	20.1	10.2	1,037
VDV05D-080V-D	5	21	21	10,178	80	76	36	34.9	17.6	1,232

- Notes:**
1. Normal operating conditions at a maximum ambient of 105° F. Consult factory for higher ambient conditions.
 2. All capacities are shown as NFPA system capacities (reserve vacuum pump on standby).
 3. All system BTU/HR are shown with reserve vacuum pump on standby.
 4. All noise levels are shown in dB(A) and reflect reserve pump on standby.