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# VerusLab Lubricated Rotary Vane Laboratory Vacuum Simplex Vertical Mount Basic (PLC) Control System 1.5 - 5 HP



## **SPECIFICATION**

## **Vacuum System**

The Lubricated Rotary Vane vacuum package features a common base with single point connections for the electrical panel, intake, and discharge. The system is capable for transport through a standard 34.5" doorway. Designed and manufactured with ISO 13485 processes, each system is completely tested before shipment and includes:

- · One oil-sealed rotary vane vacuum pump with one motor
- Integral pre-wired control panel
- Vertical air receiver with full-size three-valve bypass system sized for appropriate demand

#### **Vacuum Pump**

The pump is a direct driven, oil-sealed rotary vane vacuum pump, with an end (ultimate) vacuum of 29.3" Hg. The pump is completely air-cooled with no water requirements. The pump contains:

- Integral, fully recirculating oil supply to provide lubrication
- · An automotive-type, spin-on oil filter for oil filtration
- High-discharge temperature switch
- · Oil drain valve assembly with temperature gauge
- Pump is mounted on vibration isolators

The oil seperation system is integral and consists of the following:

- No less than three stages of internally installed oil and smoke eliminators through which the exhaust gas stream must pass
- Bulk separation, oil mist elimination, and smoke elimination
- Capability to remove 99.9+ percent of all oil and smoke particles from the exhaust gas stream

The vacuum pump includes the following:

- Built-in, anti-suck-back valve mounted at the pump inlet
- Three non-metallic, non-asbestos vanes, each having a minimum life of 30,000 hours
- 5 micron inlet filter for removal of particulates
- Flexible connector and isolation valve

# Vacuum Pump Drive

The pump shall be direct driven. Torque is transmitted from the motor to the pump through a shaft coupling.

## **Vacuum Pump Motor and Lag Alarm**

The motor is continuous duty, NEMA rated, C-face, footmounted, TEFC, 1800 RPM, available in 60 hertz (208V, 230V, or 460V) and 50 hertz (380V), 3-phase electrical service.

#### **Vacuum Receiver**

The vacuum receiver is ASME Code stamped, and rated for a minimum 200 PSIG design pressure. The receiver has a full-size three-valve bypass system to allow for draining of the receiver without interrupting the vacuum service. A manual drain is provided on the receiver.

## **Automatic Purge System**

The vacuum pump is equipped with an automatic purge system to flush any gases from the pump to prevent condensation as the pump cools. The purge system incorporates a 24V electric controlled automatic isolation valve, and controls to operate an adjustable 1 to 15-minute shutdown purge with factory setting at 7 minutes. This vacuum pump system requires no air supply.

## **Intake Piping**

The vacuum pump has a factory piped intake with integral flexible connector, isolation valve with 24V electric actuator, and check valve. Interconnecting piping consists of powder-coated steel tubing and flanges.

# **Basic Control System**

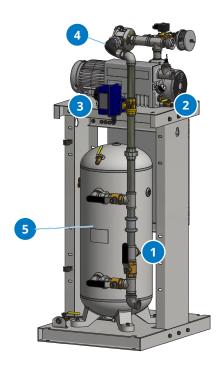
The basic control system is U.L. labeled.

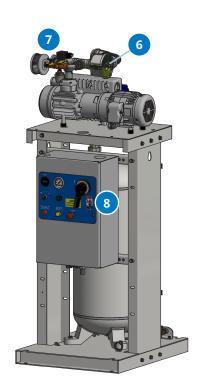
Additional components include:

- NEMA 12 control panel enclosure
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters with overload protection
- 24V control circuit
- Visual alarms for high discharge temperature shutdown with isolated contacts for remote alarm.
- Hand-Off-Auto lighted selected switches
- Runtime hourmeters
- Vacuum gauge



# **Standard Configuration**





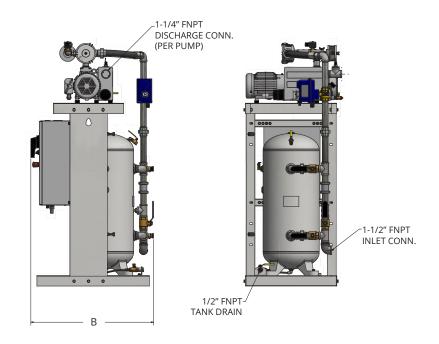
- 1 Full-size 3-valve receiver bypass.
- Oil sight glass and filler plug with ease of access for annual oil changes.
- 3 Isolation valve with 24 V electric actuator.
- 4 Flex connectors on vacuum inlet to isolate pump vibration from facility pipeline.
- 5 Vertical receiver.
- 6 Individual 5 micron air inlet filter per vacuum pump to protect pump from incoming particulates.
- 7 Automatic Purge System.
- 8 Through the door disconnects for pumps for safety during service.



# **Standard Configuration**



Dimensions (in.)										
System Model No.	Α	В	С							
LVLV01S-030V-BS	26	34.9	69.6							
LVLV02S-030V-BS	26	34.9	69.6							
LVLV03S-080V-BS	34	42	75.2							
LVLV05S-080V-BS	34	42	75.2							



**Notes:** • Allow 36 inches in front of control panel for maintenance and ventilation, all other sides require 24 inches of clearance.

 Additional drawings/diagrams available for download at www.beaconmedaes.com.

Vacuum System Specifications¹@ Sea Level													
System Model No.			Nominal	1	Capacity <sup>2</sup> @25" HgV (scfm/ system)	End Pressure inch of HgV (Torr)	System BTU/Hr	db(A) per Pump	System Weight (lb)	System FLA			
	Hz	НР	Pumping Speed (acfm/ pump)							208V	230V	380V	460V
LVLV01S-030V-BS	50	1.5	15	6	2	29.3 (15)	3,054	70	470	N/A	N/A	3.0	N/A
LVLV01S-030V-BS	60	1.5	18	7	3	29.3 (15)	3,054	70	470	5.9	5.0	N/A	2.6
LVLV02S-030V-BS	50	2	23	9	3	29.3 (15)	4,072	70	498	N/A	N/A	3.6	N/A
LVLV02S-030V-BS	60	2	28	11	4	29.3 (15)	4,072	70	498	7.1	6.0	N/A	3.1
LVLV03S-080V-BS	50	3	38	14	5	29.3 (15)	6,108	70	852	N/A	N/A	5.1	N/A
LVLV03S-080V-BS	60	3	45	17	6	29.3 (15)	6,108	70	852	9.7	8.4	N/A	4.3
LVLV05S-080V-BS	50	5	59	22	11	29.3 (15)	10,180	71	878	N/A	N/A	7.8	N/A
LVLV05S-080V-BS	60	5	71	26	13	29.3 (15)	10,180	71	878	14.5	13.8	N/A	7.0

Notes:
1. Normal operating conditions at a maximum ambient of (41°C) 105° F. Consult factory for higher ambient conditions.
2. Capacity measured at reference conditions of absolute inlet pressure 1 bar (14.5 psi), intake air temperature 20°C (68° F).

System capacities include one pump running.

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