

Lifeline® Lubricated Rotary Vane Medical Vacuum Modular Duplex System (5 - 10 HP)

SPECIFICATION

Modular System Design

The Lifeline Lubricated Rotary Vane Medical vacuum package is fully compliant with NFPA 99. Each pump module has a common intake connection point and a common discharge connection point. The system modules are capable of transport through a standard 34.5" doorway. Designed and manufactured with ISO 13485 processes, each system is completely tested before shipment and includes:

- Two oil-sealed rotary vane vacuum pumps with two motors
- Integral pre-wired control panel
- Vertical air receiver with full-size three-valve bypass system sized for appropriate demand
- OSP-322-10 seismic pre-certification rating of 2.50 S_{DS}.

Vacuum Pump

Each pump is a direct driven, oil-sealed rotary vane vacuum pump, with an end (ultimate) vacuum of 29.3" Hg. Each pump is completely air-cooled with no water requirements. Each pump contains:

- Integral, fully recirculating oil supply to provide lubrication
- An automotive-type, spin-on oil filter for oil filtration
- High-discharge temperature switch
- Oil drain valve assembly with temperature gauge

The oil separation system is integral and consists of the following:

- No less than three stages of internally installed oil and smoke eliminators through which the exhaust gas stream must pass
- Bulk separation, oil mist elimination, and smoke elimination
- Capability to remove 99.9+ percent of all oil and smoke particles from the exhaust gas stream

Each vacuum pump includes the following:

- Built-in, anti-suck-back valve mounted at the pump inlet
- Three non-metallic, non-asbestos vanes, each having a minimum life of 30,000 hours
- Mounting on vibration isolators
- Flexible connector and isolation valve

Vacuum Pump Drive

The pump shall be direct driven. Torque is transmitted from the motor to the pump through a shaft coupling.

Vacuum Pump Motor

Motors are continuous duty, NEMA rated, C-face, foot-mounted, TEFC, suitable for 230/460 or 208V, 60 hertz, 3-phase electrical service and 380V, 50 hertz, 3-phase electrical service.

Vacuum Filtration per NFPA 99

A HEPA inlet air filter, 0.3 micron, 99.97% efficiency, is mounted before each vacuum pump. A clear, glass collection canister is mounted below each HEPA filter, with quarter turn valve to isolate canister from filter during service. The inlet filter canister contains a bleed valve to relieve vacuum before servicing.

Intake Piping

Each vacuum pump has a factory piped intake with integral flex connector, isolation valve, and check valve. Interconnecting piping consists of powder-coated steel tubing and flanges.

Vacuum Receiver

The vacuum receiver is ASME Code stamped, and rated for a minimum 150 PSIG design pressure. The receiver has a full-size three-valve bypass system to allow for draining of the receiver without interrupting the vacuum service. A manual drain is provided on the receiver.

Exhaust Piping

Each vacuum pump is factory piped with an integral flex connector to an exhaust manifold with a drip leg and ball valve for condensate drain. Interconnecting piping consists of powder-coated steel tubing and flanges.

TotalAlert 360 Control System

The duplex mounted and wired TotalAlert 360 control system is U.L. labeled. The control system provides automatic lead/lag sequencing and automatic alternation of vacuum pumps based on first-on/first-off principle with provision for simultaneous operation if required. Automatic activation of reserve unit, if required, will activate an audible alarm as well as a visual alarm on the display screen.

Additional components include:

- NEMA 12 control panel enclosure
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters with overload protection
- 24V control circuit
- 65kAIC SCCR rating for control cabinet

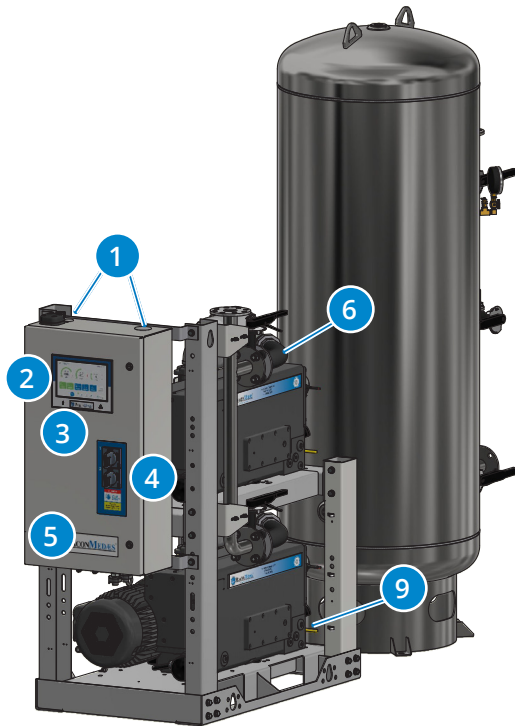
The touch screen controls feature a 10" color, high resolution screen. Screen displays and functions include:

- Easy to read system vacuum level
- Status of all units (Running, Available, Off, next to Run)
- Trend graphs for vacuum level and units running
- Run time hour meters for each unit
- Visual/audible alarm indications with isolated contacts for all standard remote alarms
- Event log recording alarms and system activity
- Service alerts
- Event log recording service warnings and service history
- Integral cellular connectivity to MyMedGas, allowing electronic notifications of alarms and warnings
- Daily rounds uploadable to MyMedGas
- BTL listed, BACnet/IP communication



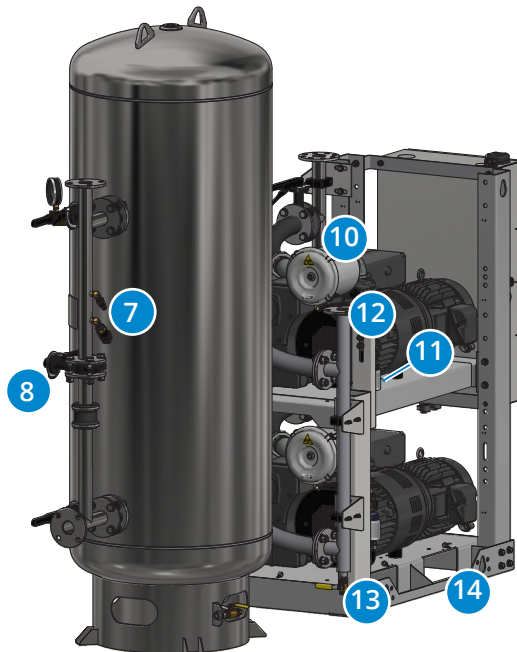
Standard Configuration

Model Shown: 7.5 Hp Duplex

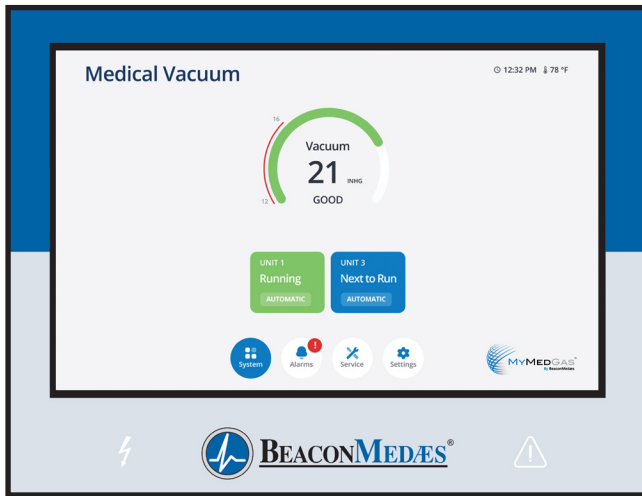


- 1** Control panel pre-drilled for power and alarms for easy electrical installations. Ethernet connection on panel top for easy installation of BACnet connectivity, with additional connection on the side panel for software updates.
- 2** TotalAlert 360 controls featuring 10" color screen with high resolution 1280 x 800 Capacitive Touch Display for exceptional clarity, visibility, and useability.
- 3** LED indication of Reserve in Use condition as backup annunciation to display failure and LED indication of power to the control panel.
- 4** Through the door disconnects for pumps add to safety during service.
- 5** Control cabinet components achieve rating of 65kAIC SCCR.
- 6** Flex connectors on vacuum inlet and discharge to isolate pump vibration from facility pipeline.
- 7** Vacuum switch as backup to vacuum transducer. In case of transducer failure, system operates effectively.

- 8** Full-size 3-valve receiver bypass with flanged valves reduce potential leak points over NPT fittings.
- 9** Oil sight glass and filler plug with ease of access for oil changes.
- Individual HEPA air inlet filter per vacuum pump to prevent contaminants from entering vacuum pump, ensuring safety during servicing. Housing bleed valve to remove vacuum for filter replacement.
- 10**
- 11** Glass collection canister mounted below HEPA filter, with isolation valve to allow for easy changeout.
- 12** Discharge manifold with a single point connection to the exhaust piping, with flex hoses factory installed.
- 13** Factory installed exhaust drip leg with ball valve and condensate drain.
- 14** Openings in base frame to allow access underneath pumps for pump maintenance.



TotalAlert 360 Control System



TotalAlert 360 Touch Screen

- 10" LCD 1280 x 800 Capacitive Touch Display for exceptional clarity and visibility, with enhanced user experience
- LCD is IPS-TFT for enhanced color and contrast, featuring 85% viewing angle in all directions
- Toolbars on all screens with easy access navigation icons that enable full access with minimal touches

MyMedGas Connectivity

- Cellular connectivity to cloud-based MyMedGas web page for remote operator to view system controls and display information
 - » View remotely system operation details, alarms and event history
 - » View remotely maintenance timers, service history logs
 - » Easily download system trends, event logs and reports for system management and record keeping
- Electronic notification
 - » Allows for remote alerts of alarm and warning conditions
 - » Allows for remote alerts of routine maintenance
- Logging rounds to MyMedGas
 - » Main screen touchpoint for MyMedGas with time stamp to log operating conditions, system parameters during daily rounds
 - » Automated report generated to MyMedGas

Ethernet Connectivity

- Control panel contains Ethernet port on top of cabinet for easy installation of BACnet
- TCP/IP protocol for BACnet activation
- Ethernet port on side of control cabinet that allows reprogramming with a standard computer for software updates

Control Cabinet Safety

- Volt free relay contacts for all standard alarms
- Low voltage (24V) control circuit
- Full voltage motor starters with overload protection
- Circuit breaker disconnects for each vacuum pump
- 65kAIC SCCR rating

Redundancy

- Each vacuum pump has an individual board for control allowing units to function independently
- In unlikely malfunction of display board or display screen, system will function normally and activate alarm
- If master board malfunctions, system goes to failsafe operation with backup vacuum switch
- Independent LED indicators on control screen for Reserve in Use and power to the control panel as backup annunciation to display failure

Master Display Screen

- Main Screen
 - » Displays the system operating conditions, including system vacuum level
 - » Displays the pump unit sequence, including status of pumps (running, available, off) and next to start
- Trends & Graphs
 - » Shows measured values of the system operating conditions over a period of time (operating vacuum, ambient temperature)
 - » Shows unit usage and operation, clearly identifying each unit and its running status
 - » Selectable time periods consist of 60 minutes, 4 hours, 24 hours, and 6 days
 - » Visually precise with green and red shading for normal and non-normal areas
- Service
 - » Displays ambient temperature in the room
 - » Maintenance screen shows suggested and required maintenance items with resettable timers
 - » Historical event log records all service activities
 - » Link to operations manuals associated with system
- Alarms and Shutdowns
 - » All system/unit Alarms and Shutdowns displayed with visual indication (Green or Red) and unit operation status, allowing for quick identification and evaluation of system operation
 - » Custom messaging for each alarm and shutdown
 - » Testing mode enables operator to test all alarm/shutdown events (password protected), with all test events recorded in the event log
 - » Event History Log records all system event history
- Unit Operation
 - » Screens shows the operation mode of the unit along with automatic or manual mode setting
 - » Unit status screen displays the running hour meter values, including average daily run time and average starts/hour
 - » Pump rotation allows the unit to run for a short period to check pump rotation
- System Settings
 - » Allows the adjustment of system pressure operating range
 - » Displays pertinent system model information

SPECIFICATION TABLE

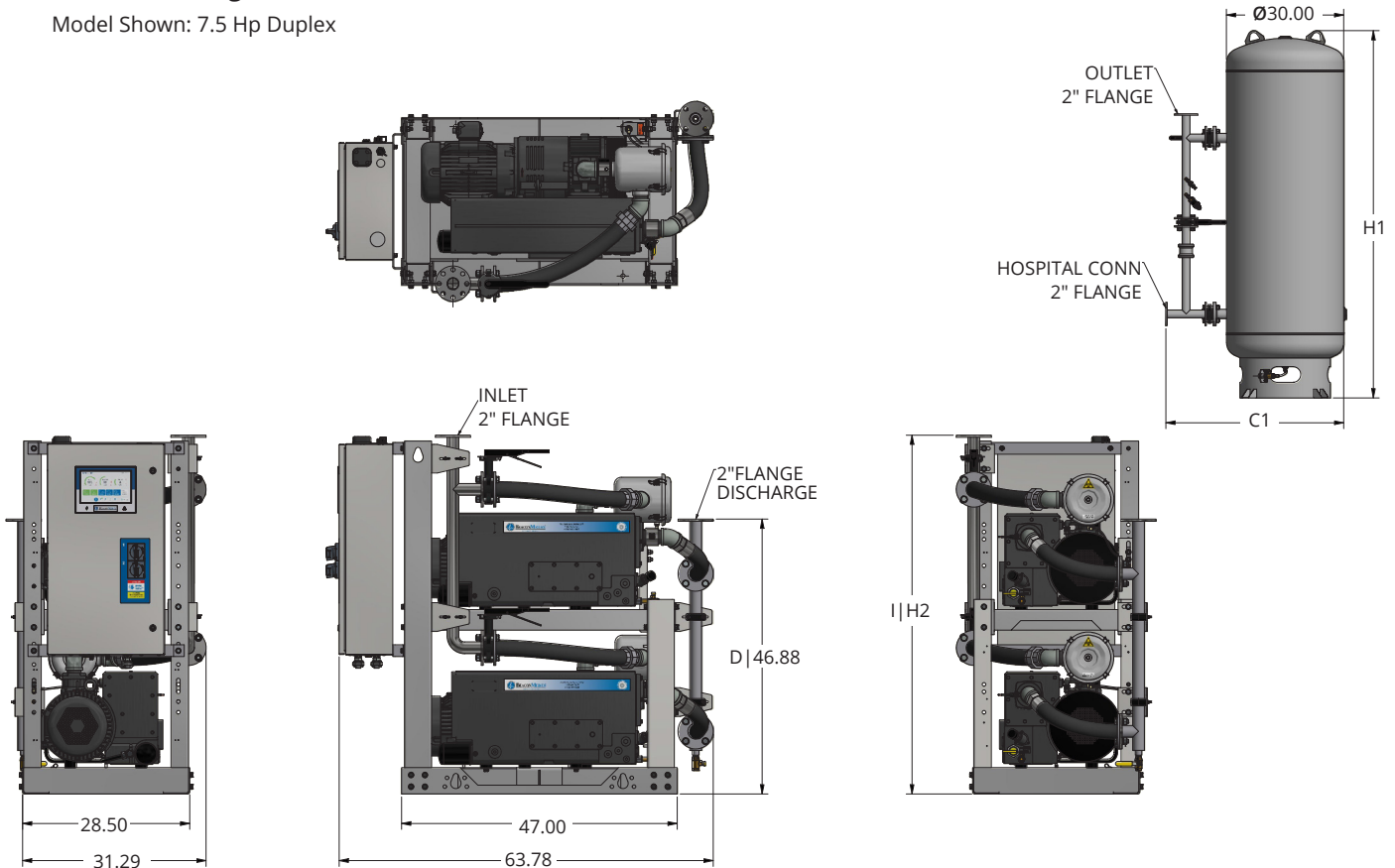
Vacuum System Specifications ¹											
System Model No.	HP	Capacity ² @19" Hg (scfm)		System ³ BTU/Hr	Receiver (gallons)	Noise ⁴ Level	System FLA			System Weight (lbs)	
		Pump	System				208V	230V	460V	Module ⁵	Receiver
Modular Duplex - 60 Hz											
VLM05D-120V-D	5	37	37	10,180	120	71	31.0	27.1	13.7	1,045	393
VLM05D-200V-D	5	37	37	10,180	200	71	31.0	27.1	13.7	1,045	618
VLM05D-240V-D	5	37	37	10,180	240	71	31.0	27.1	13.7	1,045	693
VLM07D-120V-D	7.5	52	52	15,270	120	79	48.2	44.9	22.6	1,424	393
VLM07D-200V-D	7.5	52	52	15,270	200	79	48.2	44.9	22.6	1,424	618
VLM07D-240V-D	7.5	52	52	15,270	240	79	48.2	44.9	22.6	1,424	639
VLM10D-120V-D	10	77	77	20,360	120	81	68.2	53.7	27.0	1,873	393
VLM10D-200V-D	10	77	77	20,360	200	81	68.2	53.7	27.0	1,873	618
VLM10D-240V-D	10	77	77	20,360	240	81	68.2	53.7	27.0	1,873	693
Modular Duplex - 50 Hz							380V				
VLM05D-120V-D	5	31	31	10,180	120	71	16.5			1,045	393
VLM05D-200V-D	5	31	31	10,180	200	71	16.5			1,045	618
VLM05D-240V-D	5	31	31	10,180	240	71	16.5			1,045	693
VLM07D-120V-D	7.5	43	43	15,270	120	79	23.8			1,424	393
VLM07D-200V-D	7.5	43	43	15,270	200	79	23.8			1,424	618
VLM07D-240V-D	7.5	43	43	15,270	240	79	23.8			1,424	639
VLM10D-120V-D	10	64	64	20,360	120	81	27.6			1,873	393
VLM10D-200V-D	10	64	64	20,360	200	81	27.6			1,873	618
VLM10D-240V-D	10	64	64	20,360	240	81	27.6			1,873	693

Specification Table Notes:

1. Normal operating conditions at a maximum ambient of 105° F. Consult factory for higher ambient conditions.
2. All capacities are shown as NFPA 99 system capacities (reserve vacuum pump on standby).
3. All system BTU/HR are shown with reserve vacuum pump on standby.
4. All noise levels are shown in dB(A) and reflect reserve pump on standby.
5. Total weight for a duplex module with a duplex control panel.

Standard Configuration

Model Shown: 7.5 Hp Duplex



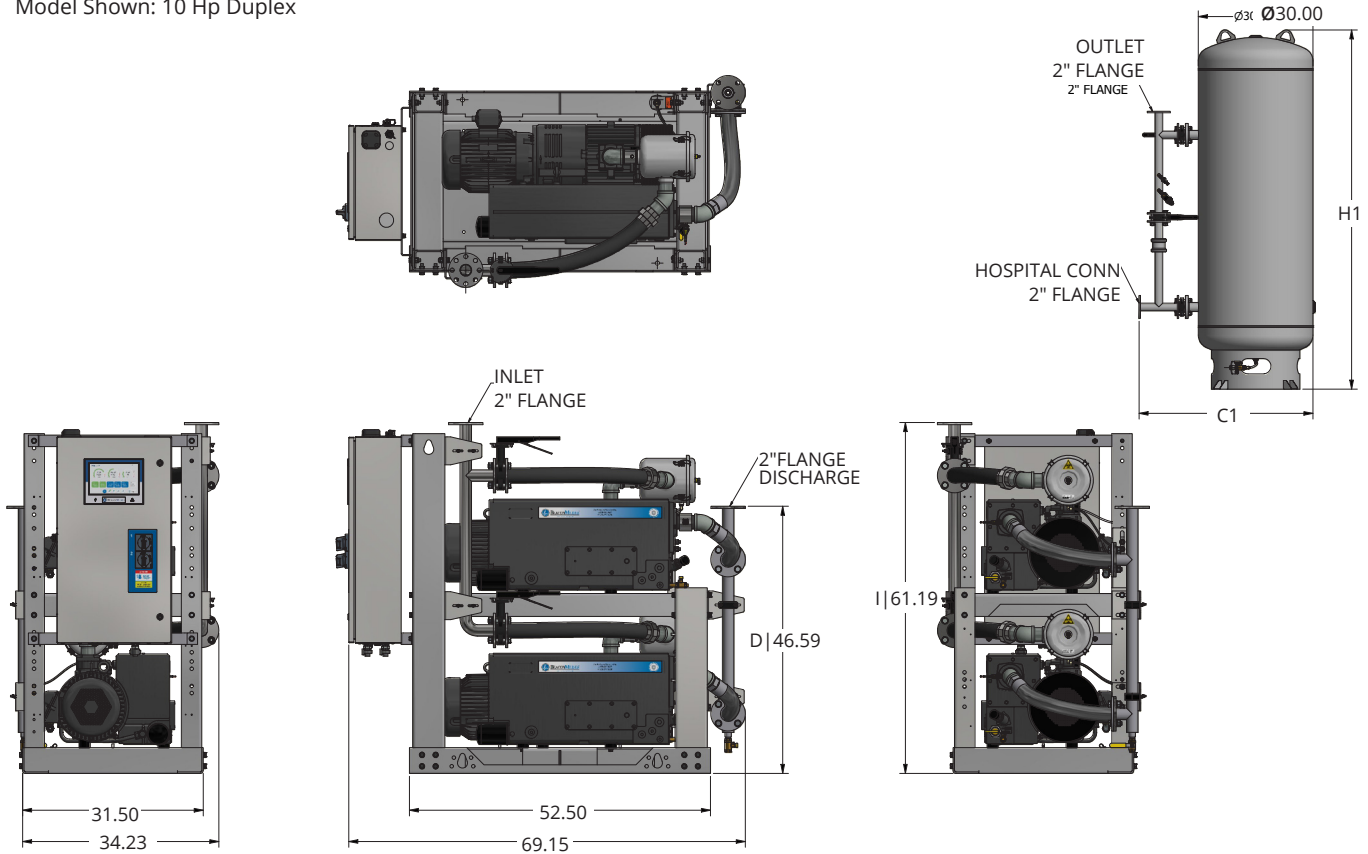
System Model No.	HP	Dimensions		
		C1	H1	H2
VLM05D-120V-D	5	40.5	78.71	61.88
VLM05D-200V-D	5	45.5	81.97	61.88
VLM05D-240V-D	5	45.5	93.96	61.88
VLM07D-120V-D	7.5	40.5	78.71	61.19
VLM07D-200V-D	7.5	45.5	81.97	61.19
VLM07D-240V-D	7.5	45.5	93.96	61.19

Notes:

- Allow 36 inches in front of control panel for maintenance and ventilation, all other sides require 24 inches of clearance
- Additional drawings/diagrams available for download at www.beaconmedaes.com.

Standard Configuration

Model Shown: 10 Hp Duplex



System Model No.	HP	Dimensions	
		C1	H1
VLM10D-120V-D	10	40.5	78.64
VLM10D-200V-D	10	45.5	81.97
VLM10D-240V-D	10	45.5	93.96

Notes:

- Allow 36 inches in front of control panel for maintenance and ventilation, all other sides require 24 inches of clearance
- Additional drawings/diagrams available for download at www.beaconmedaes.com.

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